

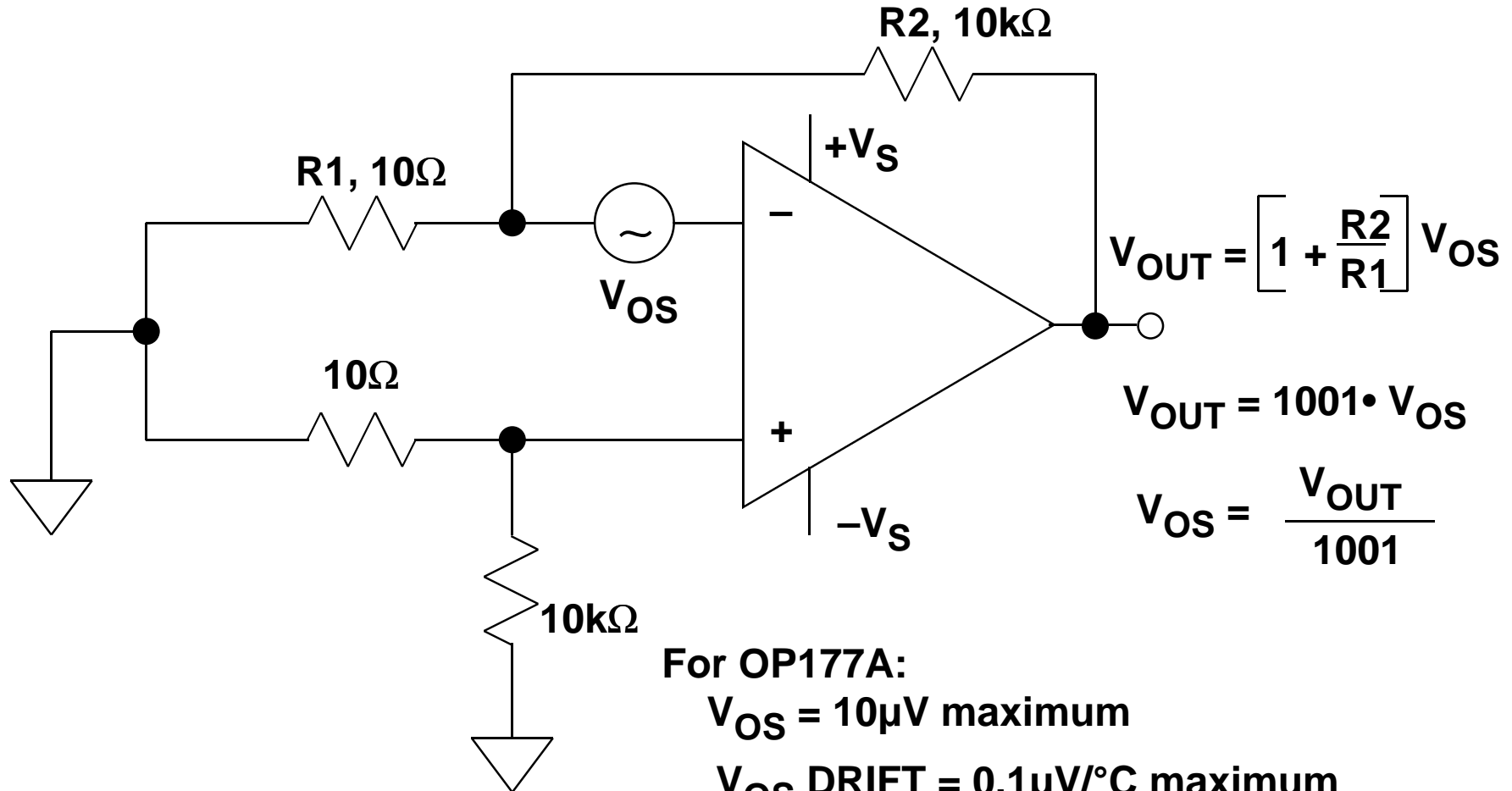
# **PRACTICAL DESIGN TECHNIQUES FOR SENSOR SIGNAL CONDITIONING**

- 1 Introduction**
- 2 Bridge Circuits**
- 3 Amplifiers for Signal Conditioning**
- 4 Strain, Force, Pressure, and Flow Measurements**
- 5 High Impedance Sensors**
- 6 Position and Motion Sensors**
- 7 Temperature Sensors**
- 8 ADCs for Signal Conditioning**
- 9 Smart Sensors**
- 10 Hardware Design Techniques**

# AMPLIFIERS FOR SIGNAL CONDITIONING

- Input Offset Voltage <math><100\mu\text{V}</math>
- Input Offset Voltage Drift <math><1\mu\text{V}/^\circ\text{C}</math>
- Input Bias Current <math><2\text{nA}</math>
- Input Offset Current <math><2\text{nA}</math>
- DC Open Loop Gain >1,000,000
- Unity Gain Bandwidth Product,  $f_u$  500kHz - 5MHz
- Always Check Open Loop Gain at Signal Frequency!
- 1/f (0.1Hz to 10Hz) Noise <math><1\mu\text{V p-p}</math>
- Wideband Noise <math><10\text{nV}/\sqrt{\text{Hz}}</math>
- CMR, PSR >100dB
  
- Single Supply Operation
- Power Dissipation

# MEASURING INPUT OFFSET VOLTAGE



$$V_{OUT} = \left[ 1 + \frac{R2}{R1} \right] V_{OS}$$

$$V_{OUT} = 1001 \cdot V_{OS}$$

$$V_{OS} = \frac{V_{OUT}}{1001}$$

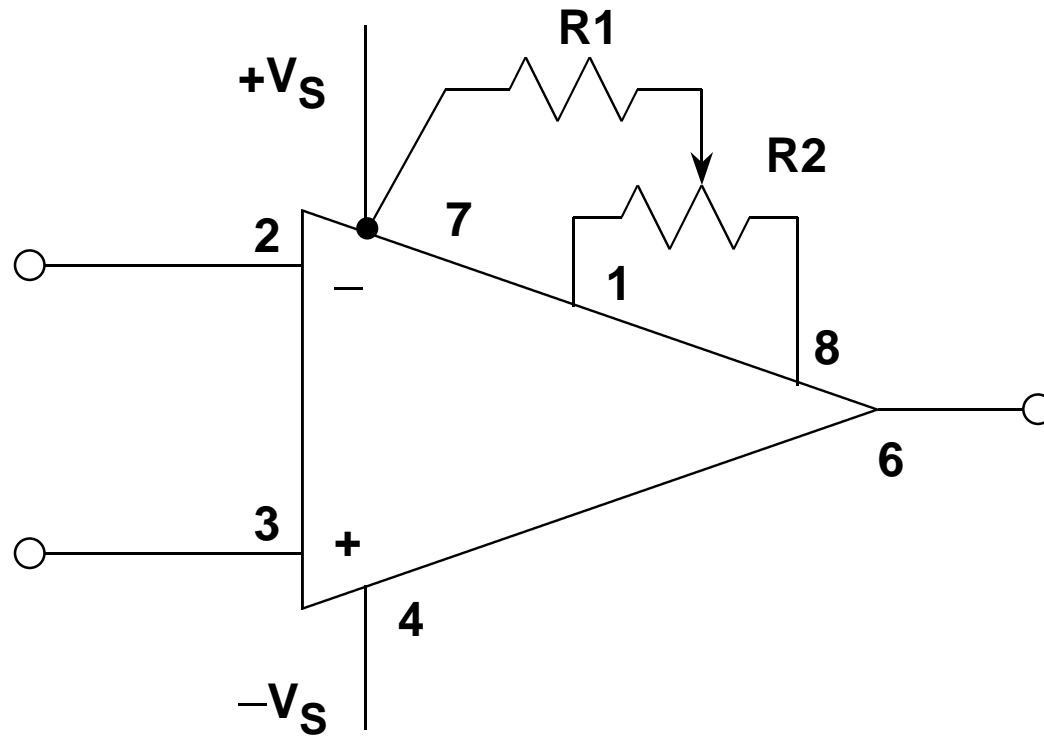
For OP177A:

$V_{OS} = 10\mu\text{V}$  maximum

$V_{OS}$  DRIFT =  $0.1\mu\text{V}/^\circ\text{C}$  maximum

$V_{OS}$  STABILITY =  $0.2\mu\text{V}/\text{month}$  typical

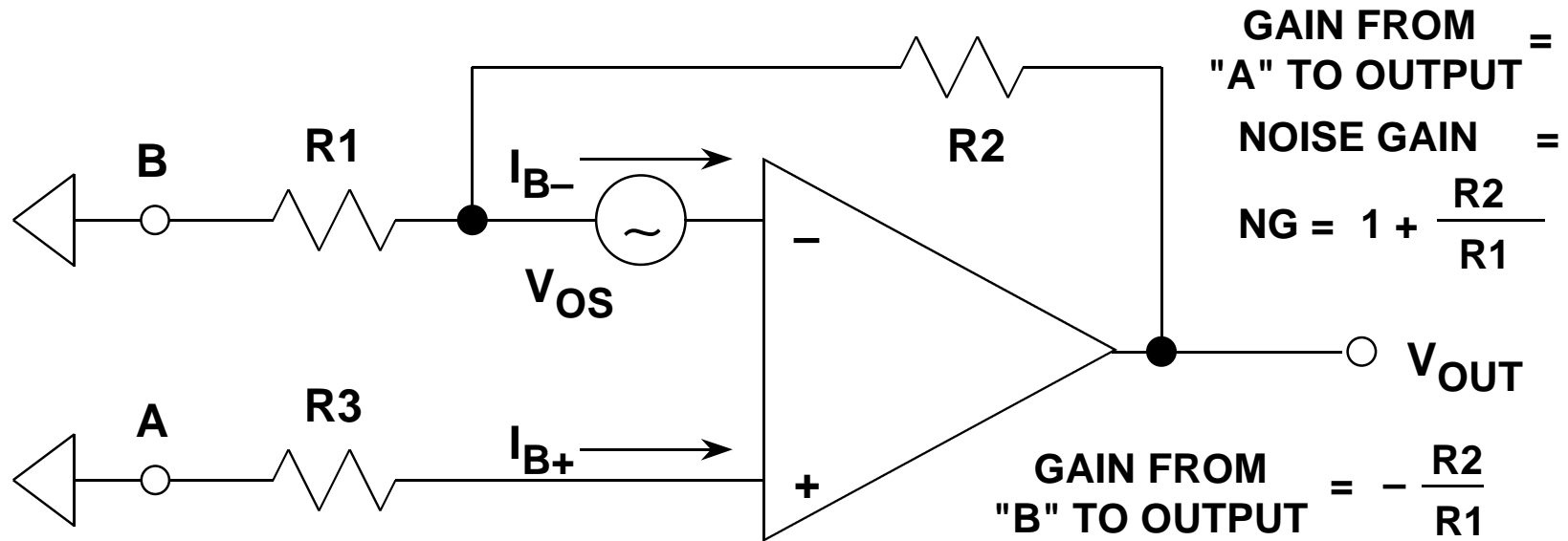
## OP177/AD707 OFFSET ADJUSTMENT PINS



■  $R1 = 10\text{k}\Omega$ ,  $R2 = 2\text{k}\Omega$ ,      OFFSET ADJUST RANGE =  $200\mu\text{V}$

■  $R1 = 0$ ,  $R2 = 20\text{k}\Omega$ ,      OFFSET ADJUST RANGE =  $3\text{mV}$

# OP AMP TOTAL OFFSET VOLTAGE MODEL



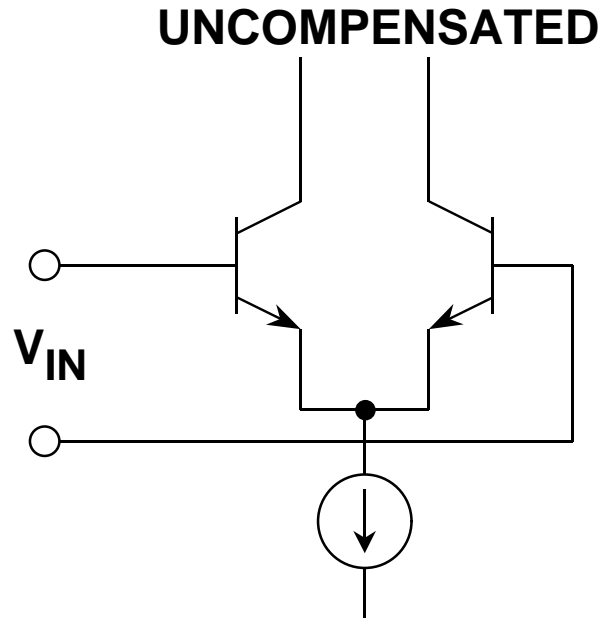
■ OFFSET (RTO) =  $V_{OS} \left[ 1 + \frac{R2}{R1} \right] + I_{B+} \cdot R3 \left[ 1 + \frac{R2}{R1} \right] - I_{B-} \cdot R2$

■ OFFSET (RTI) =  $V_{OS} + I_{B+} \cdot R3 - I_{B-} \left[ \frac{R1 \cdot R2}{R1 + R2} \right]$

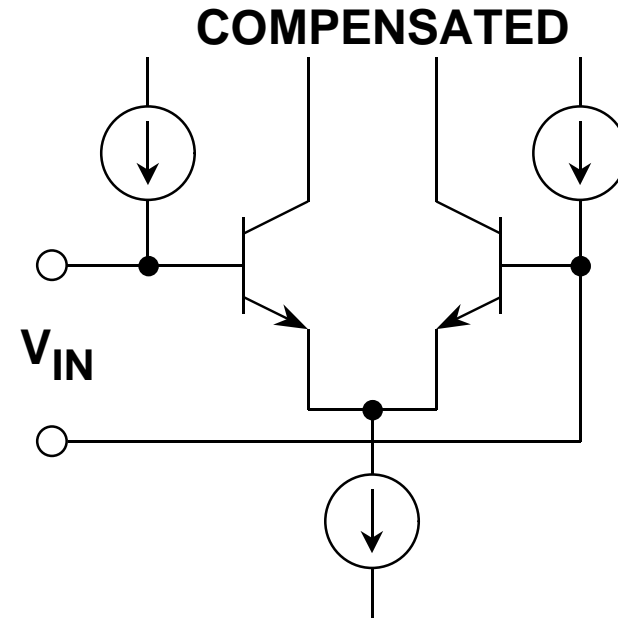
FOR BIAS CURRENT CANCELLATION:

OFFSET (RTI) =  $V_{OS}$  IF  $I_{B+} = I_{B-}$  AND  $R3 = \frac{R1 \cdot R2}{R1 + R2}$

# INPUT BIAS CURRENT COMPENSATED OP AMPS



- **MATCHED BIAS CURRENTS**
- **SAME SIGN**
- **50nA - 10 $\mu$ A**
- **50pA - 5nA (Super Beta)**
- **$I_{\text{OFFSET}} \ll I_{\text{BIAS}}$**



- **LOW, UNMATCHED BIAS CURRENTS**
- **CAN HAVE DIFFERENT SIGNS**
- **0.5nA - 10nA**
- **HIGHER CURRENT NOISE**
- **$I_{\text{OFFSET}} \approx I_{\text{BIAS}}$**

## CHANGES IN DC OPEN LOOP GAIN CAUSE CLOSED LOOP GAIN UNCERTAINTY

- "IDEAL" CLOSED LOOP GAIN = NOISE GAIN = NG
- ACTUAL CLOSED LOOP GAIN =  $1 + \frac{NG}{A_{VOL}}$
- % CLOSED LOOP GAIN ERROR =  $\frac{NG}{1 + A_{VOL}} \times 100\%$

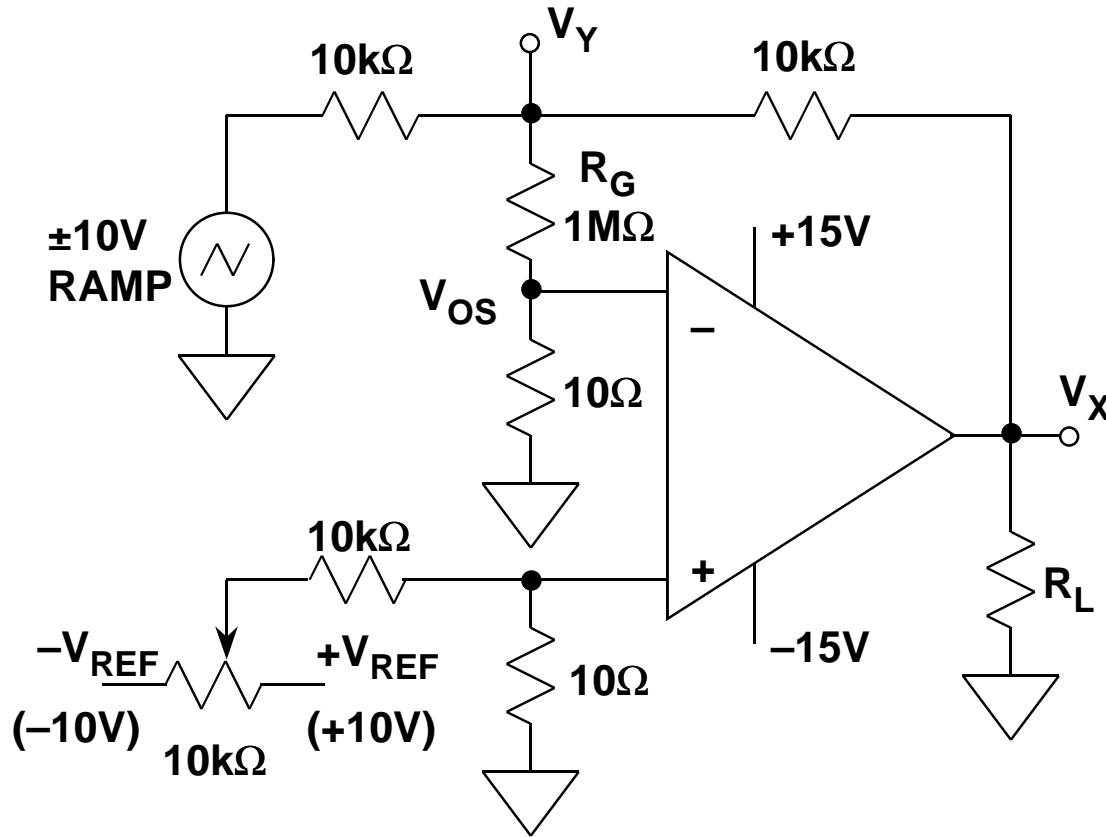
- Assume  $A_{VOL} = 2,000,000$ ,  $NG = 1,000$   
%GAIN ERROR  $\approx 0.05\%$

- Assume  $A_{VOL}$  Drops to 300,000  
%GAIN ERROR  $\approx 0.33\%$

- CLOSED LOOP GAIN UNCERTAINTY  
 $= 0.33\% - 0.05\% = 0.28\%$

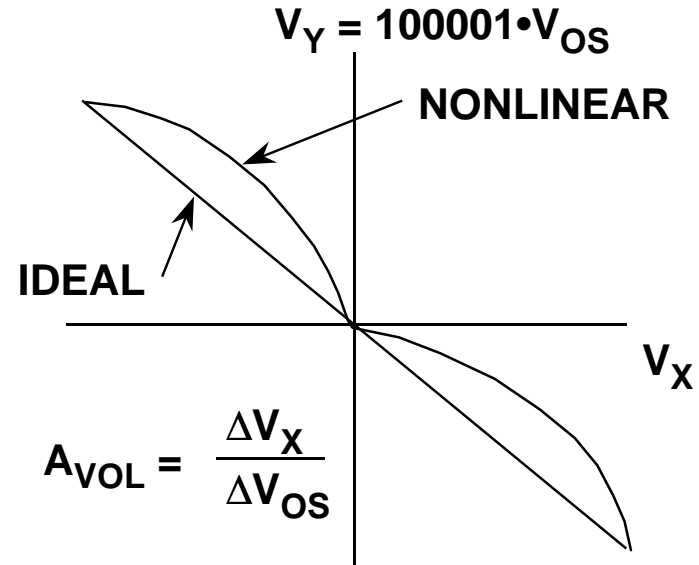
# CIRCUIT MEASURES

## OPEN LOOP GAIN NONLINEARITY



OFFSET ADJUST  
(Multi-Turn Film-Type)

CLOSED LOOP GAIN  
NONLINEARITY

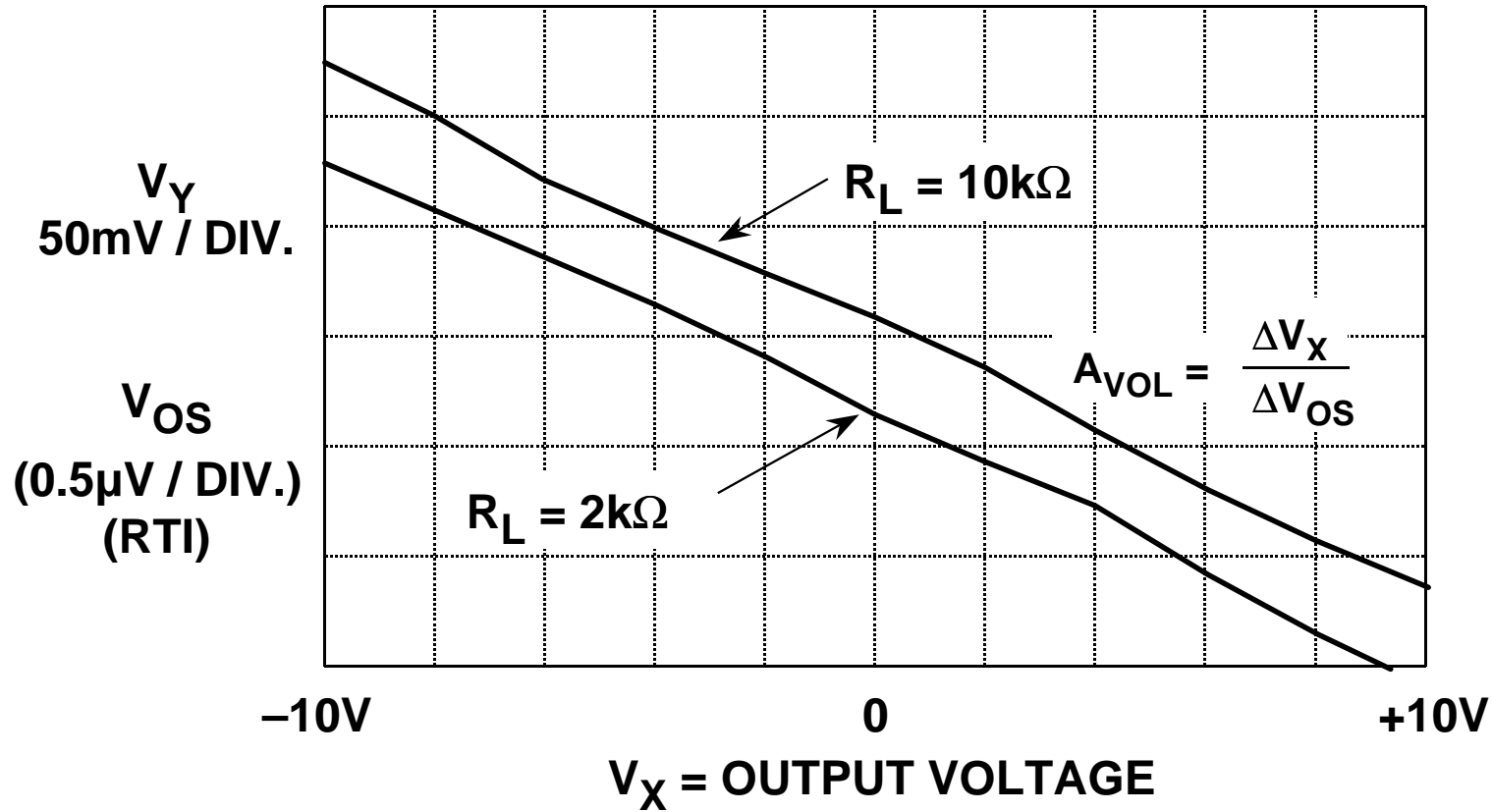


$$\approx NG \cdot \left[ \begin{array}{c} \text{OPEN LOOP GAIN} \\ \text{NONLINEARITY} \end{array} \right]$$

$$\approx NG \cdot \left[ \frac{1}{A_{VOL,MIN}} - \frac{1}{A_{VOL,MAX}} \right]$$



# OP177 GAIN NONLINEARITY



$A_{VOL}$  (AVERAGE)  $\approx$  8 million

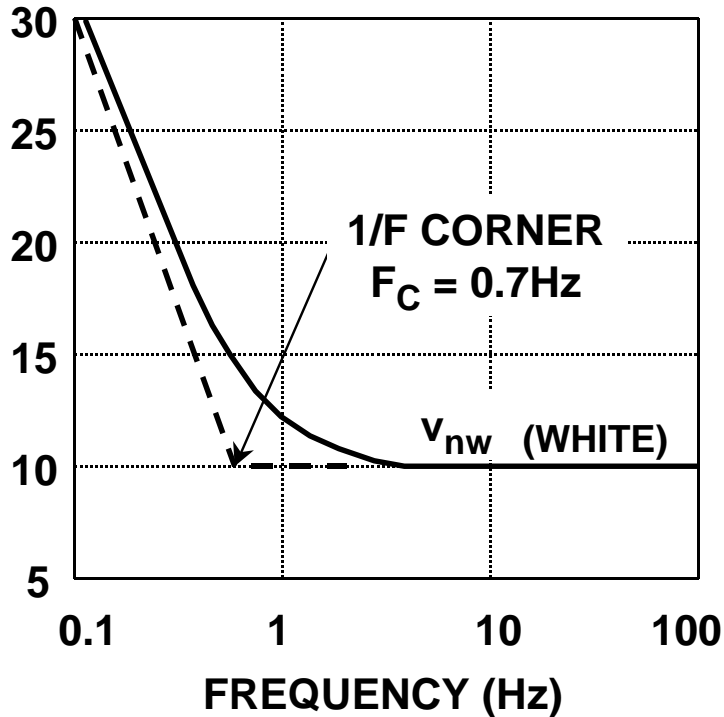
$A_{VOL,MAX} \approx$  9.1 million,  $A_{VOL,MIN} \approx$  5.7million

OPEN LOOP GAIN NONLINEARITY  $\approx$  0.07ppm

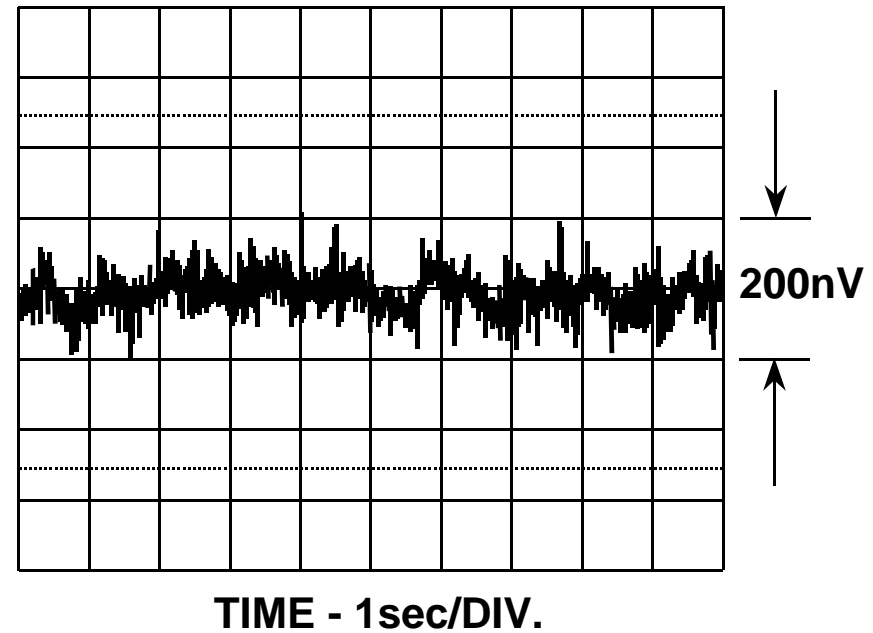
CLOSED LOOP GAIN NONLINEARITY  $\approx$  NG $\times$ 0.07ppm

# INPUT VOLTAGE NOISE FOR OP177/AD707

INPUT VOLTAGE NOISE, nV /  $\sqrt{\text{Hz}}$



0.1Hz to 10Hz VOLTAGE NOISE



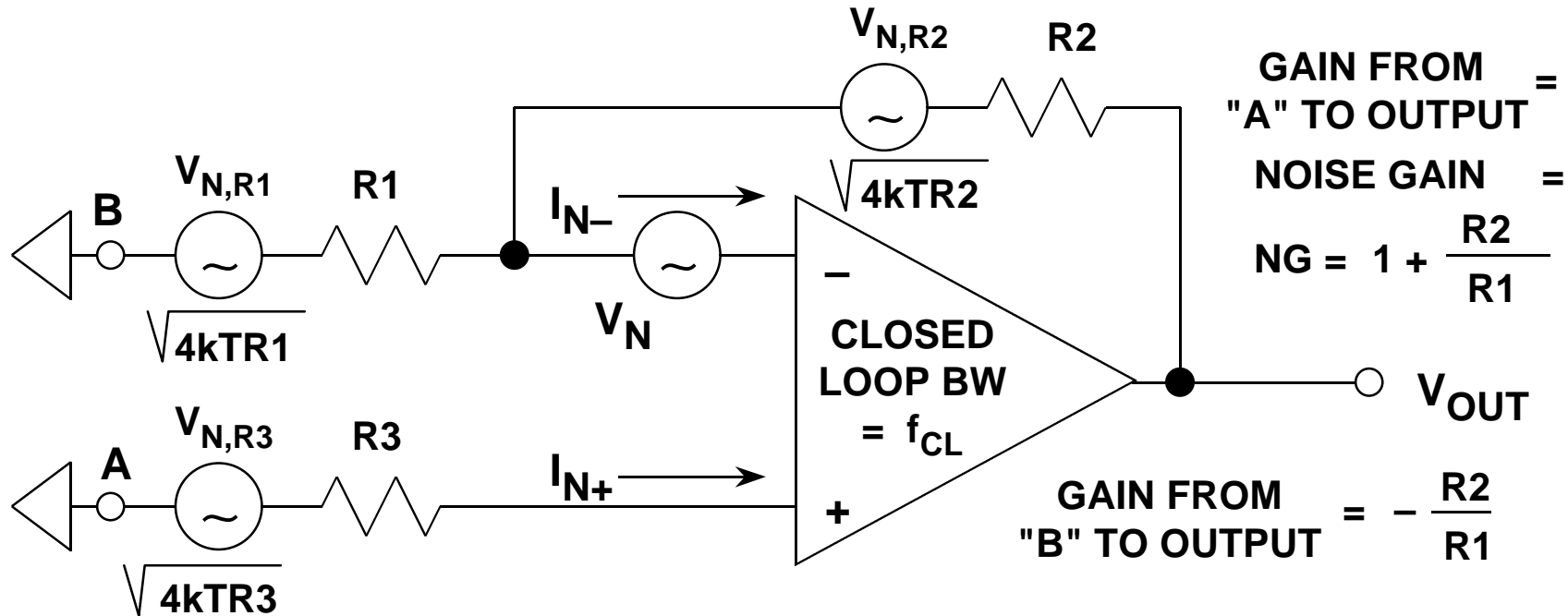
$$\blacksquare V_{n,rms}(F_H, F_L) = v_{nw} \sqrt{F_C \ln \left[ \frac{F_H}{F_L} \right] + (F_H - F_L)}$$

$$\blacksquare \text{ For } F_L = 0.1\text{Hz}, F_H = 10\text{Hz}, v_{nw} = 10\text{nV}/\sqrt{\text{Hz}}, F_C = 0.7\text{Hz}:$$

$$V_{n,rms} = 36\text{nV}$$

$$V_{n,pp} = 6.6 \times 36\text{nV} = 238\text{nV}$$

# OP AMP NOISE MODEL



■ RTI NOISE =  $\sqrt{BW} \cdot \sqrt{V_N^2 + 4kTR3 + 4kTR1 \left[ \frac{R2}{R1+R2} \right]^2 + I_{N+}^2 R3^2 + I_{N-}^2 \left[ \frac{R1 \cdot R2}{R1+R2} \right]^2 + 4kTR2 \left[ \frac{R1}{R1+R2} \right]^2}$

■ RTO NOISE = NG • RTI NOISE      ■ BW = 1.57  $f_{CL}$

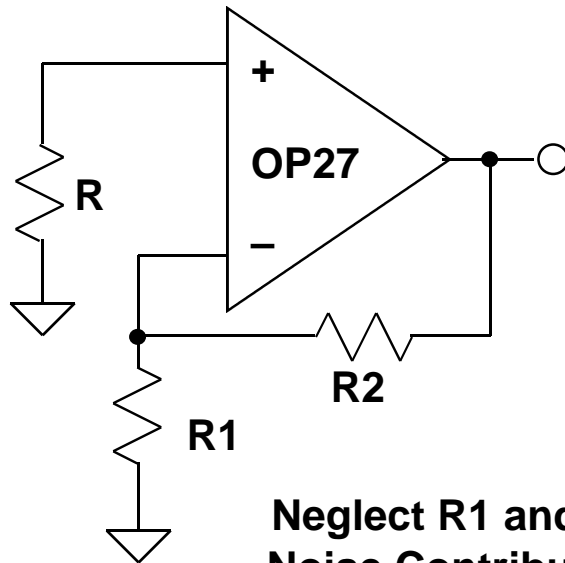
# DIFFERENT NOISE SOURCES DOMINATE AT DIFFERENT SOURCE IMPEDANCES

**EXAMPLE: OP27**

Voltage Noise =  $3\text{nV} / \sqrt{\text{Hz}}$

Current Noise =  $1\text{pA} / \sqrt{\text{Hz}}$

$T = 25^\circ\text{C}$

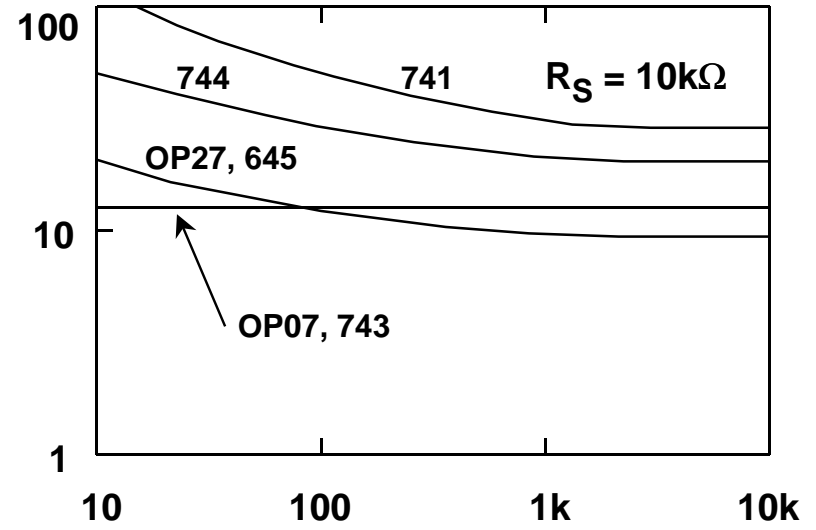
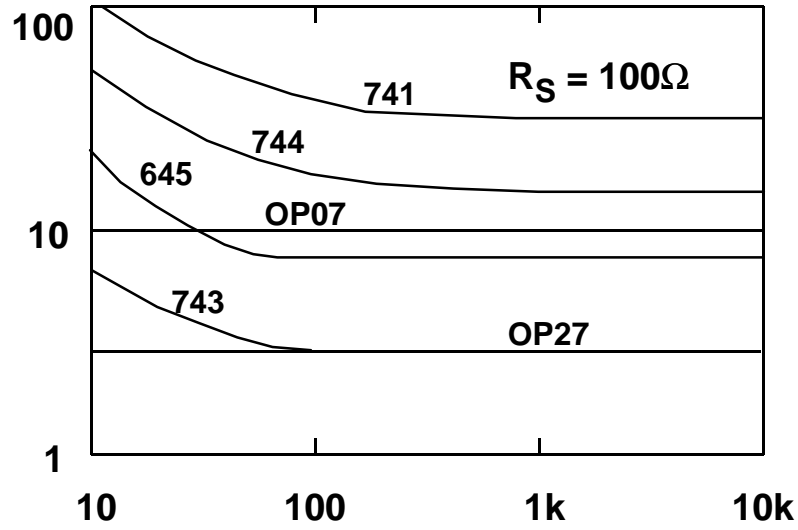


CONTRIBUTION FROM	VALUES OF R		
	0	3kΩ	300kΩ
AMPLIFIER VOLTAGE NOISE	3	3	3
AMPLIFIER CURRENT NOISE FLOWING IN R	0	3	300
JOHNSON NOISE OF R	0	7	70

RTI NOISE ( $\text{nV} / \sqrt{\text{Hz}}$ )

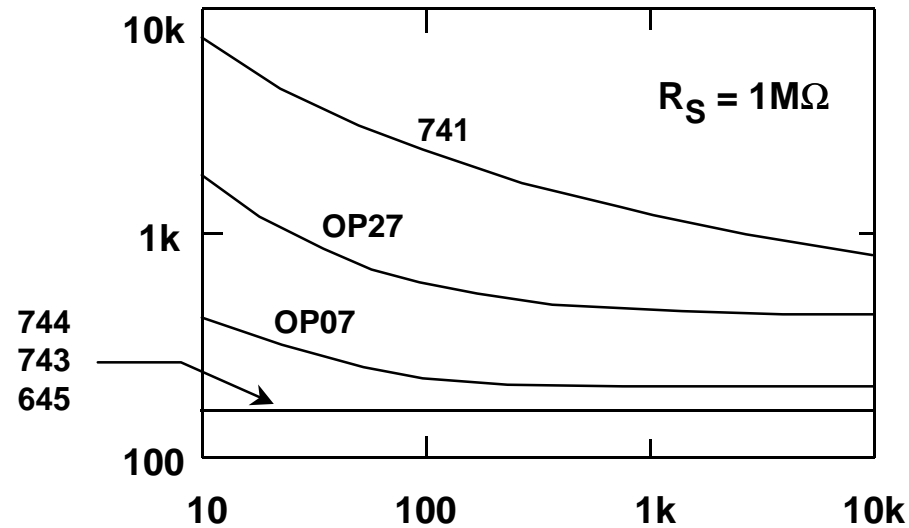
Dominant Noise Source is Highlighted

# DIFFERENT AMPLIFIERS ARE BEST AT DIFFERENT SOURCE IMEPDANCE LEVELS



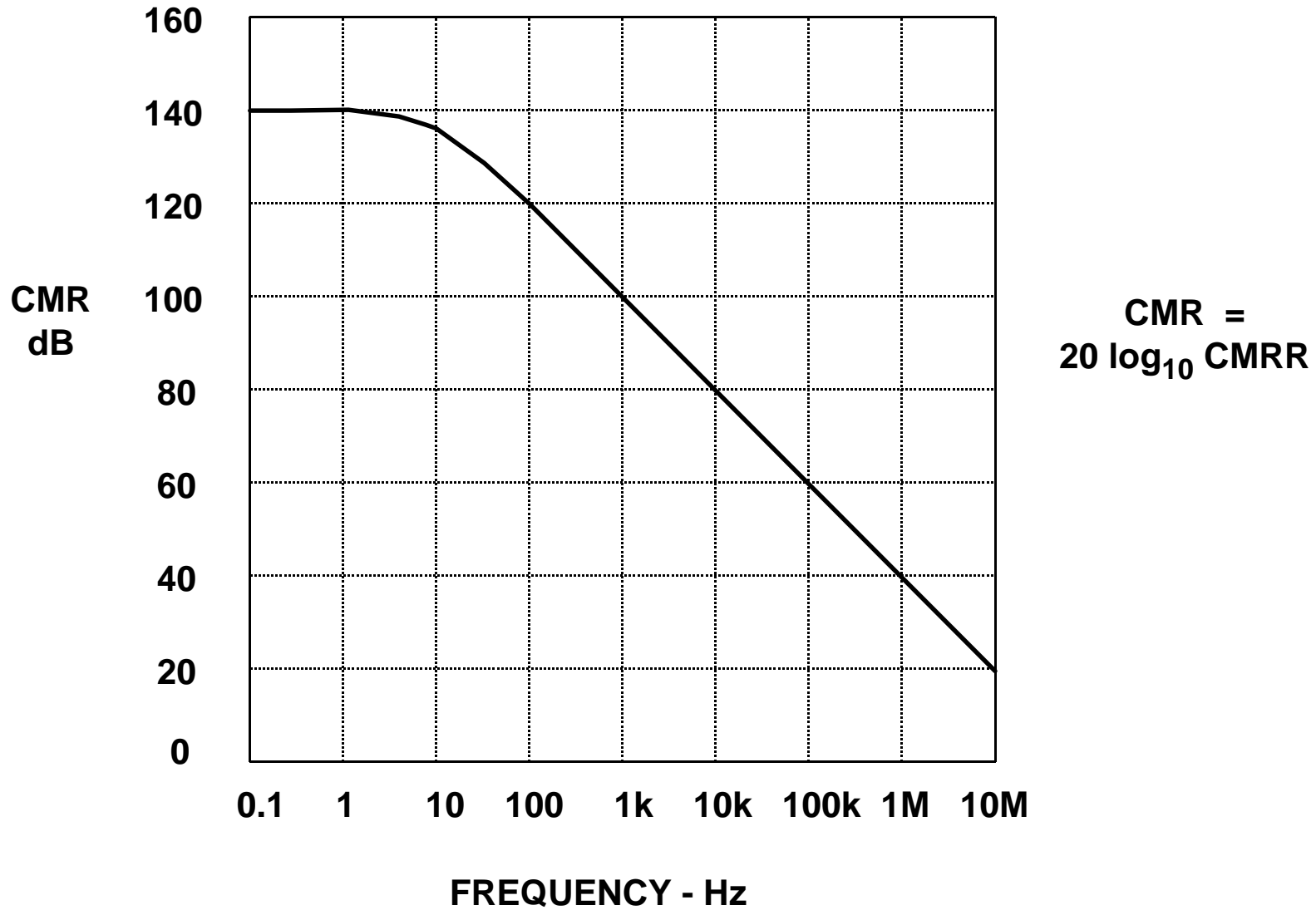
All Vertical Scales  
nV/√Hz

All Horizontal Scales  
Hz

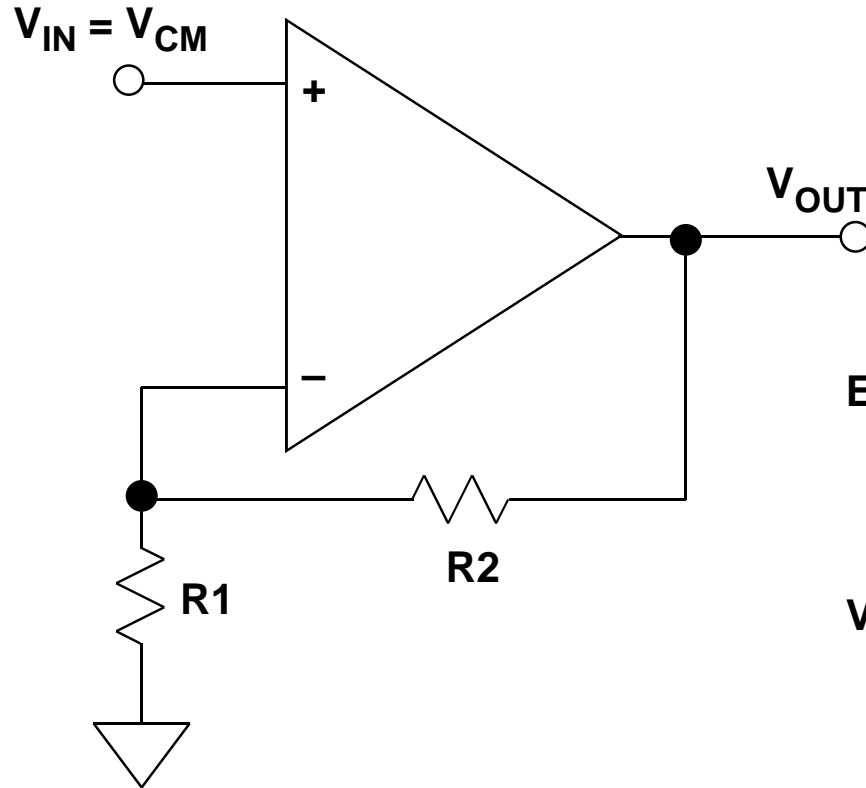


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# OP177/AD707 COMMON MODE REJECTION (CMR)



## CALCULATING OFFSET ERROR DUE TO COMMON MODE REJECTION RATIO (CMRR)

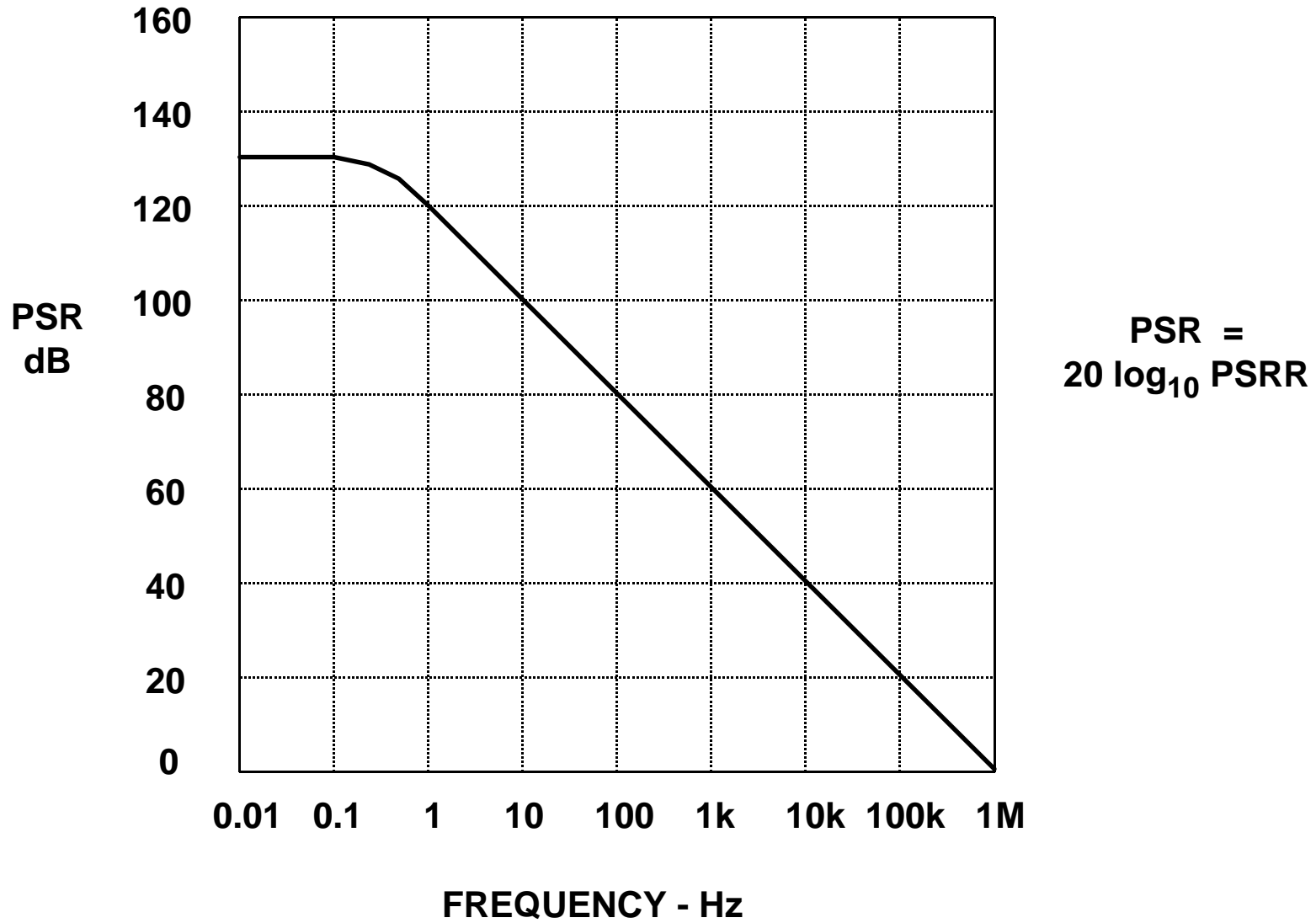


$$\text{ERROR (RTI)} = \frac{V_{CM}}{\text{CMRR}} = \frac{V_{IN}}{\text{CMRR}}$$

$$V_{OUT} = \left[ 1 + \frac{R2}{R1} \right] \left[ V_{IN} + \frac{V_{IN}}{\text{CMRR}} \right]$$

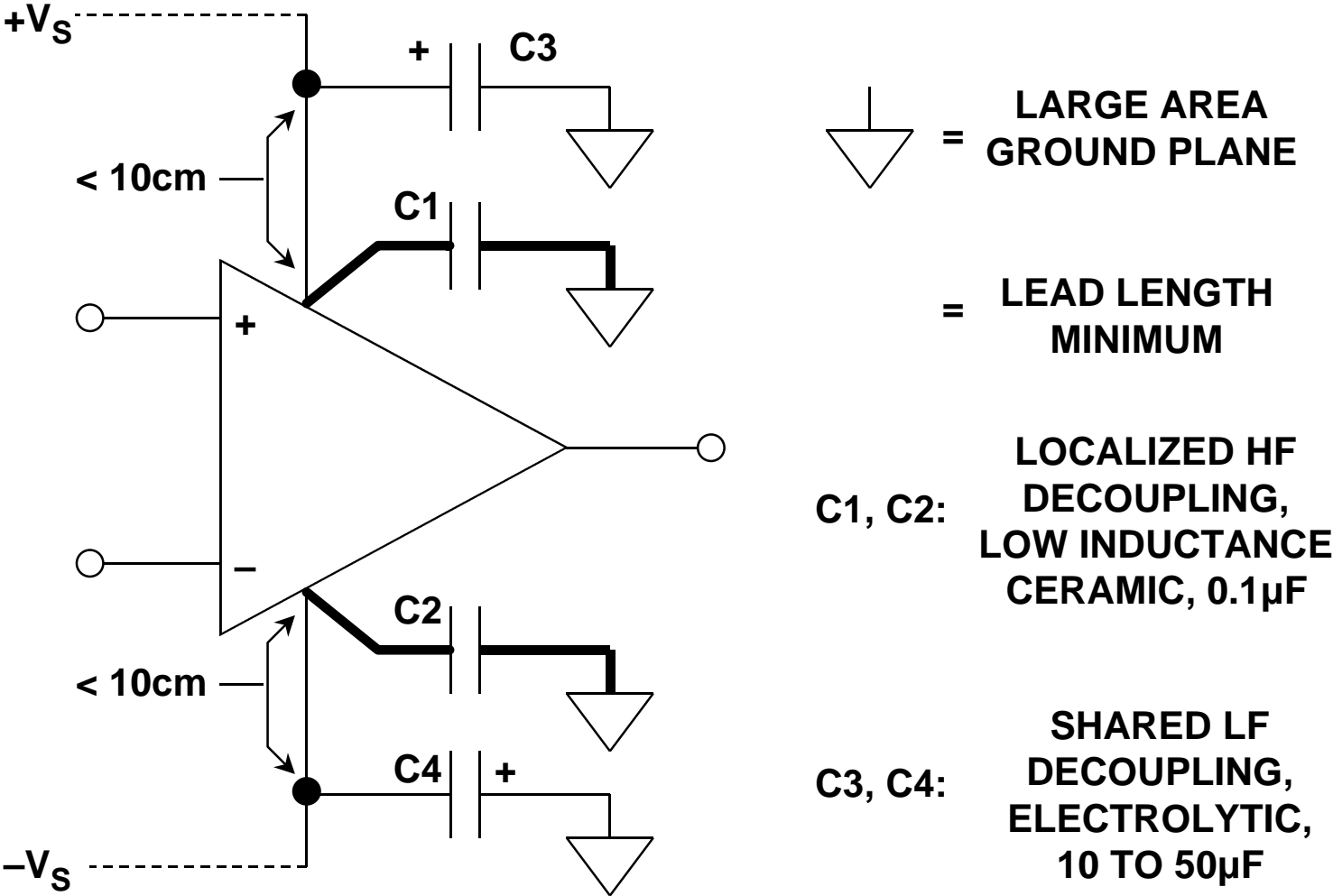
$$\text{ERROR (RTO)} = \left[ 1 + \frac{R2}{R1} \right] \left[ \frac{V_{IN}}{\text{CMRR}} \right]$$

# OP177/AD707 POWER SUPPLY REJECTION (PSR)



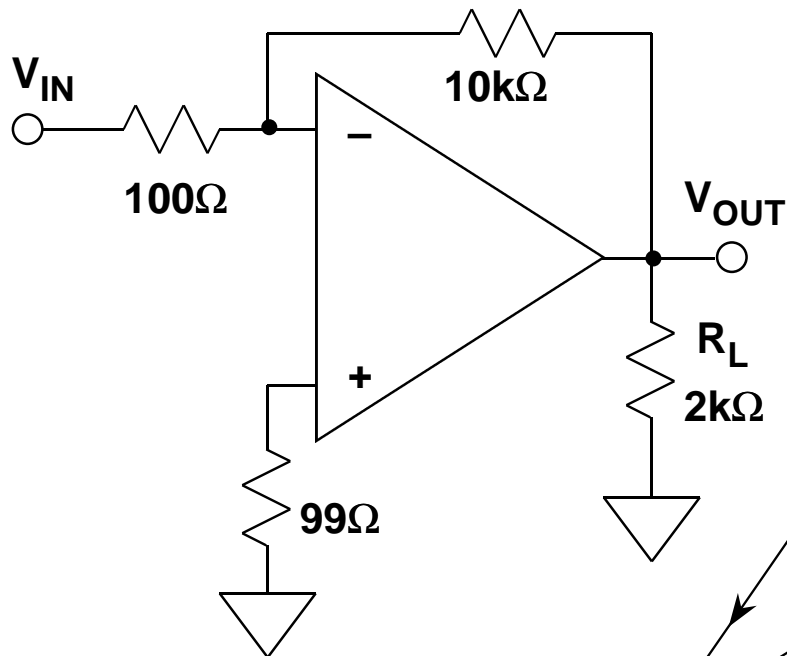


# PROPER LOW AND HIGH-FREQUENCY DECOUPLING TECHNIQUES FOR OP AMPS



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# PRECISION OP AMP (OP177A) DC ERROR BUDGET



MAXIMUM ERROR CONTRIBUTION, + 25°C  
 FULLSCALE:  $V_{IN}=100\text{mV}$ ,  $V_{OUT} = 10\text{V}$

$V_{OS}$	$10\mu\text{V} \div 100\text{mV}$	100ppm
$I_{OS}$	$100\Omega \times 1\text{nA} \div 100\text{mV}$	1ppm
$A_{VOL}$	$(100 / 5 \times 10^6) \times 100\text{mV}$	20ppm
$A_{VOL}$ Nonlinearity	$100 \times 0.07\text{ppm}$	7ppm
0.1Hz to 10Hz 1/f Noise	$200\text{nV} \div 100\text{mV}$	2ppm
<b>Total Unadjusted Error</b>	<b><math>\approx 13</math> Bits Accurate</b>	<b>130ppm</b>
<b>Resolution Error</b>	<b><math>\approx 17</math> Bits Accurate</b>	<b>9ppm</b>

**SPECS @ +25°C:**

$V_{OS} = 10\mu\text{V max}$

$I_{OS} = 1\text{nA max}$

$A_{VOL} = 5 \times 10^6 \text{ min}$

$A_{VOL}$  Nonlinearity = 0.07ppm

0.1Hz to 10Hz Noise = 200nV

# SINGLE SUPPLY AMPLIFIERS

- **Single Supply Offers:**

  - Lower Power**

  - Battery Operated Portable Equipment**

  - Requires Only One Voltage**

- **Design Tradeoffs:**

  - Reduced Signal Swing Increases Sensitivity to Errors Caused by Offset Voltage, Bias Current, Finite Open-Loop Gain, Noise, etc.**

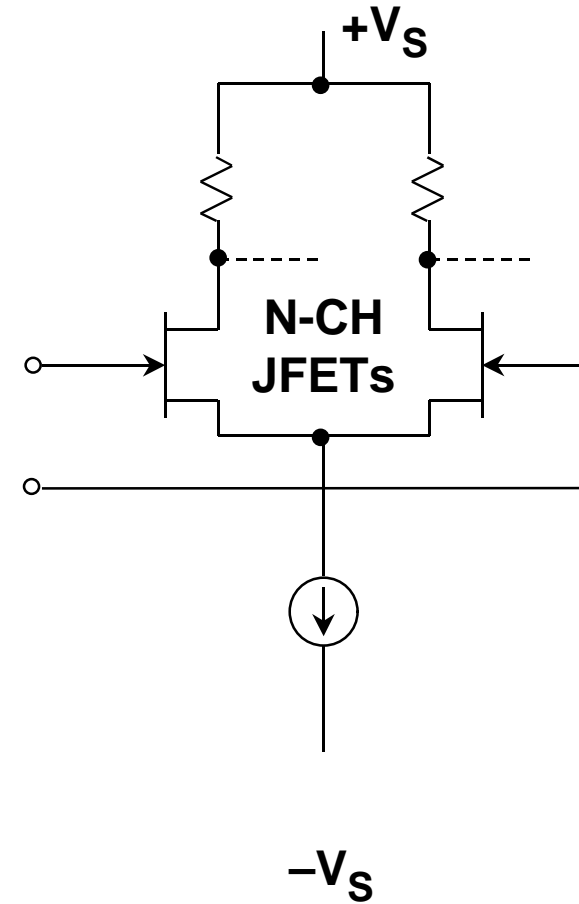
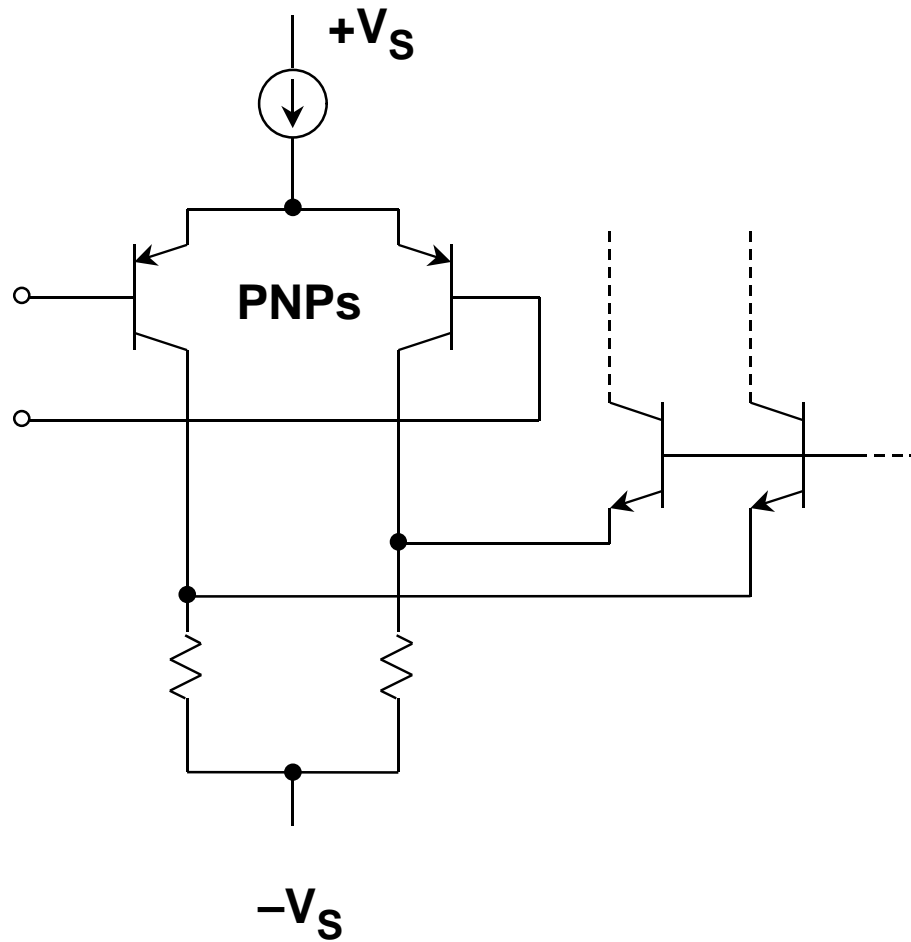
  - Must Usually Share Noisy Digital Supply**

  - Rail-to-Rail Input and Output Needed to Increase Signal Swing**

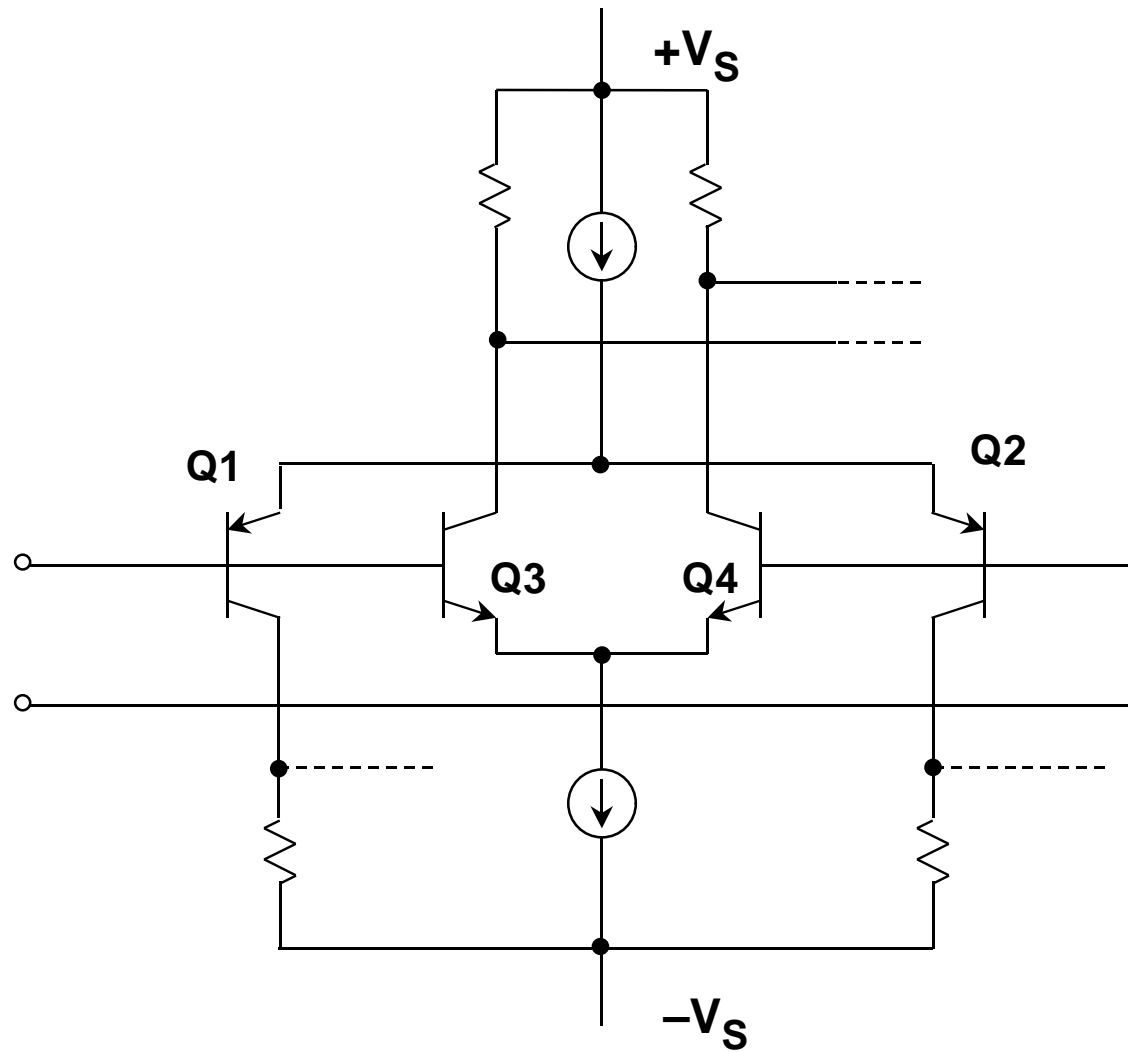
  - Precision Less than the best Dual Supply Op Amps but not Required for All Applications**

  - Many Op Amps Specified for Single Supply, but do not have Rail-to-Rail Inputs or Outputs**

# PNP OR N-CHANNEL JFET STAGES ALLOW INPUT SIGNAL TO GO TO THE NEGATIVE RAIL



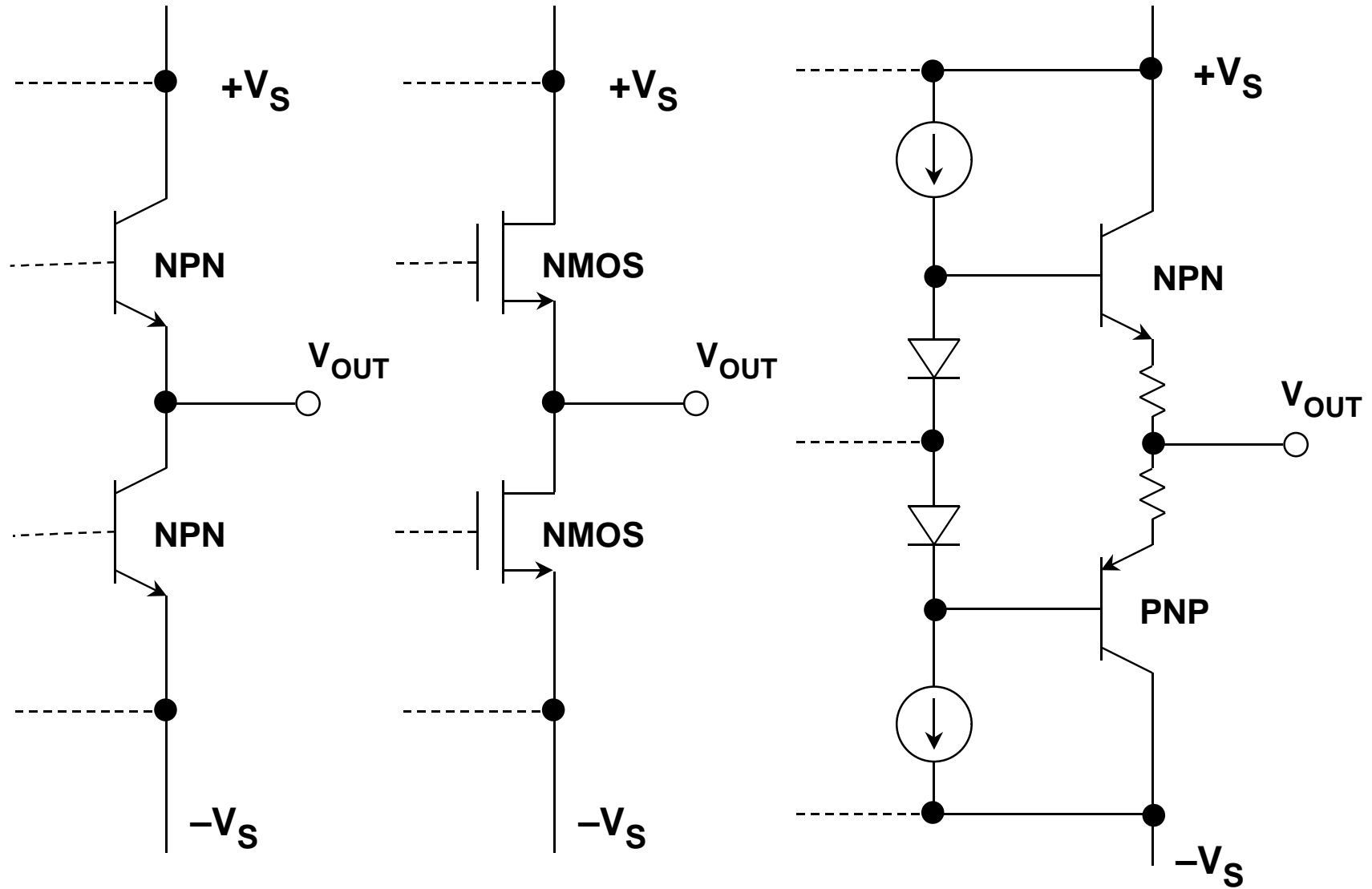
# TRUE RAIL-TO-RAIL INPUT STAGE



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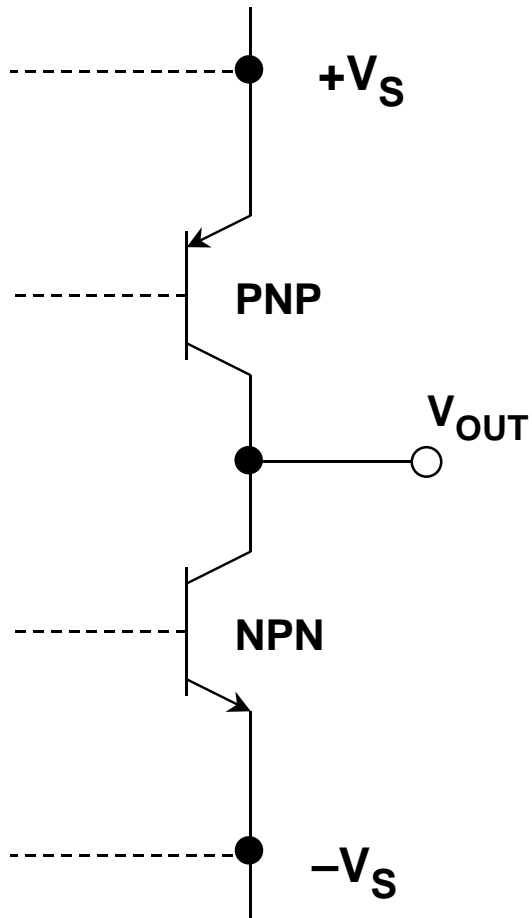
# TRADITIONAL OUTPUT STAGES



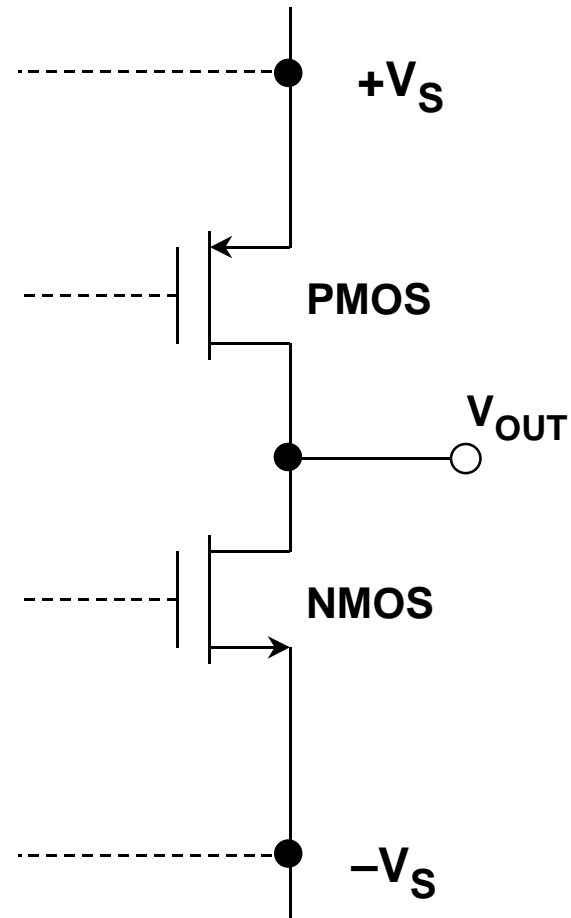
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# "ALMOST" RAIL-TO-RAIL OUTPUT STRUCTURES



SWINGS LIMITED BY  
SATURATION VOLTAGE



SWINGS LIMITED BY  
FET "ON" RESISTANCE

# PRECISION SINGLE-SUPPLY OP AMP PERFORMANCE CHARACTERISTICS

\*\*LISTED IN ORDER OF INCREASING SUPPLY CURRENT

**PART NO.	$V_{OS}$ max	$V_{OS}$ TC	$A_{VOL}$ min	NOISE (1kHz)	INPUT	OUTPUT	$I_{SY}$ /AMP
OP181/281/481	1500 $\mu$ V	10 $\mu$ V/ $^{\circ}$ C	5M	70nV/ $\sqrt{\text{Hz}}$	0, 4V	"R/R"	4 $\mu$ A
OP193/293/493	75 $\mu$ V	0.2 $\mu$ V/ $^{\circ}$ C	200k	65nV/ $\sqrt{\text{Hz}}$	0, 4V	5mV, 4V	15 $\mu$ A
OP196/296/496	300 $\mu$ V	1.5 $\mu$ V/ $^{\circ}$ C	150k	26nV/ $\sqrt{\text{Hz}}$	R/R	"R/R"	50 $\mu$ A
OP191/291/491	700 $\mu$ V	1.1 $\mu$ V/ $^{\circ}$ C	25k	35nV/ $\sqrt{\text{Hz}}$	R/R	"R/R"	400 $\mu$ A
*AD820/822/824	400 $\mu$ V	2 $\mu$ V/ $^{\circ}$ C	500k	16nV/ $\sqrt{\text{Hz}}$	0, 4V	"R/R"	800 $\mu$ A
OP184/284/484	65 $\mu$ V	0.2 $\mu$ V/ $^{\circ}$ C	50k	3.9nV/ $\sqrt{\text{Hz}}$	R/R	"R/R"	1250 $\mu$ A
OP113/213/413	125 $\mu$ V	0.2 $\mu$ V/ $^{\circ}$ C	2M	4.7nV/ $\sqrt{\text{Hz}}$	0, 4V	5mV, 4V	1750 $\mu$ A

\*JFET INPUT

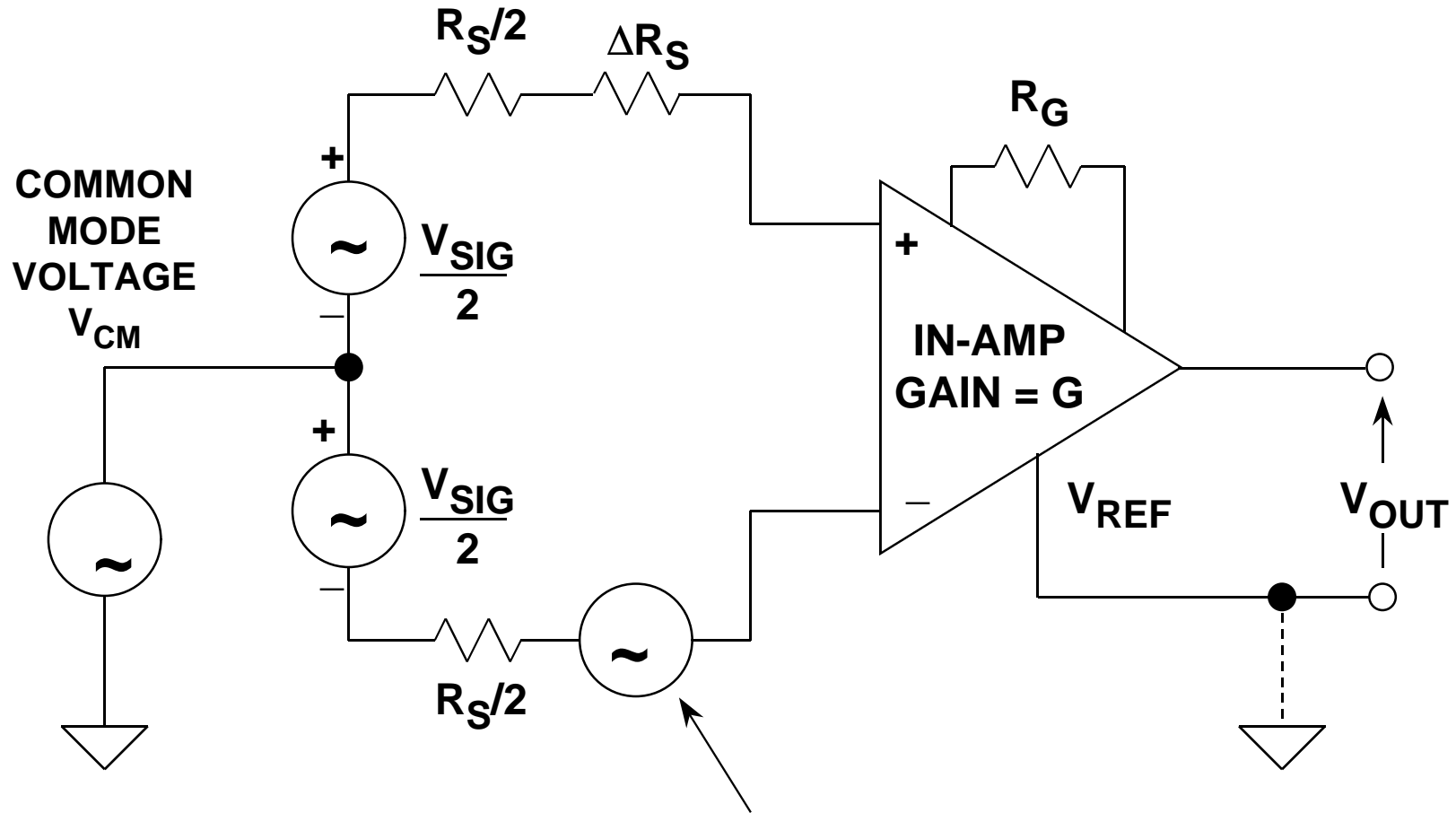
NOTE: Unless Otherwise Stated  
Specifications are Typical @ +25 $^{\circ}$ C  
 $V_S = +5V$



# OP AMP PROCESS TECHNOLOGY SUMMARY

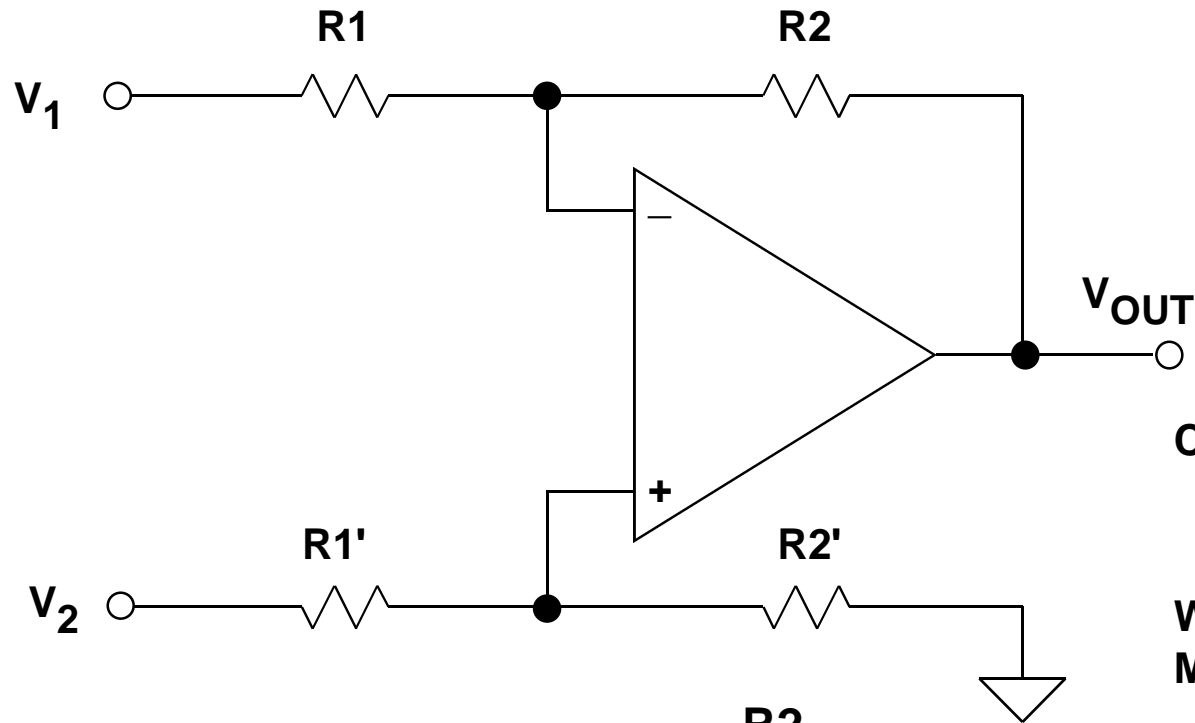
- **BIPOLAR (NPN-BASED):** This is Where it All Started!!
- **COMPLEMENTARY BIPOLAR (CB):** Rail-to-Rail, Precision, High Speed
- **BIPOLAR + JFET (BiFET):** High Input Impedance, High Speed
- **COMPLEMENTARY BIPOLAR + JFET (CBFET):** High Input Impedance, Rail-to-Rail Output, High Speed
  
- **COMPLEMENTARY MOSFET (CMOS):** Low Cost, Non-Critical Op Amps
- **BIPOLAR + CMOS (BiCMOS):** Bipolar Input Stage adds Linearity, Low Power, Rail-to-Rail Output
- **COMPLEMENTARY BIPOLAR + CMOS (CBCMOS):** Rail-to-Rail Inputs, Rail-to-Rail Outputs, Good Linearity, Low Power

# INSTRUMENTATION AMPLIFIER



$$\text{COMMON MODE ERROR (RTI)} = \frac{V_{CM}}{\text{CMRR}}$$

# OP AMP SUBTRACTOR

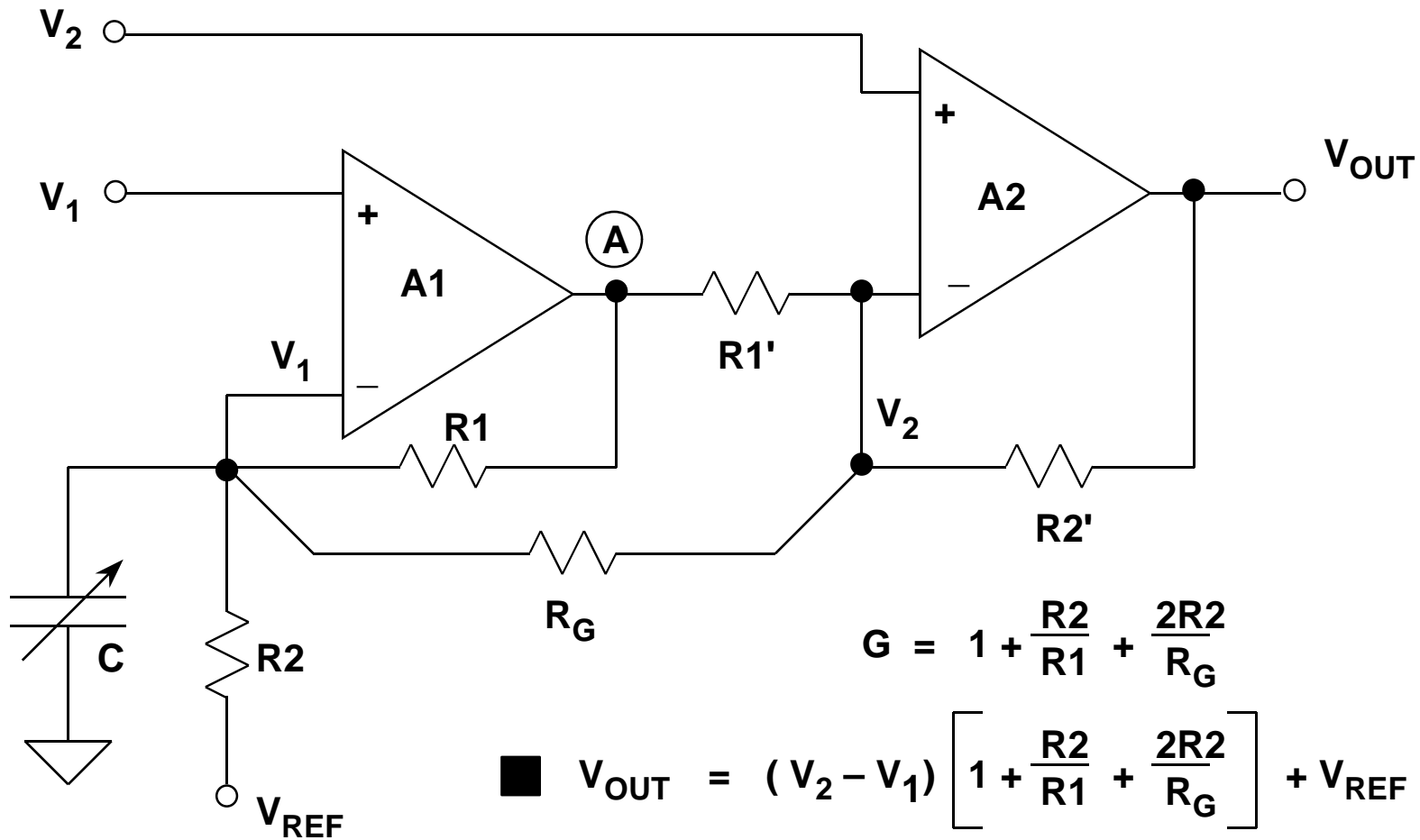


$$\text{CMR} = 20 \log_{10} \left[ \frac{1 + \frac{R2}{R1}}{K_r} \right]$$

Where  $K_r$  = Total Fractional Mismatch of R1 - R2

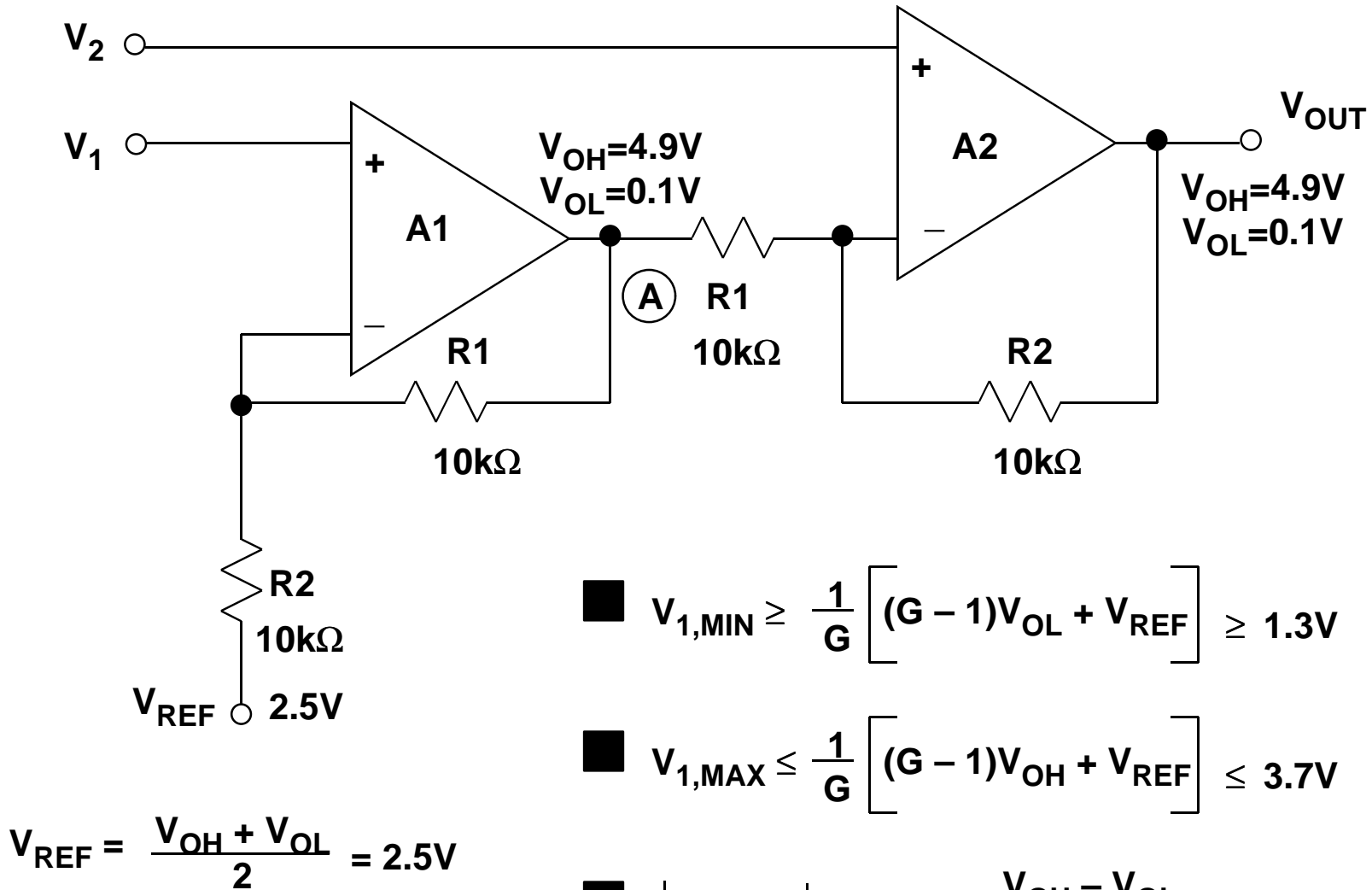
- $V_{\text{OUT}} = (V_2 - V_1) \frac{R2}{R1}$
- $\frac{R2}{R1} = \frac{R2'}{R1'}$  CRITICAL FOR HIGH CMR
- EXTREMELY SENSITIVE TO SOURCE IMPEDANCE IMBALANCE
- 0.1% TOTAL MISMATCH YIELDS  $\approx 66\text{dB}$  CMR FOR  $R1 = R2$

# TWO OP AMP INSTRUMENTATION AMPLIFIER



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# SINGLE SUPPLY RESTRICTIONS: $V_S = +5V$ , $G = 2$

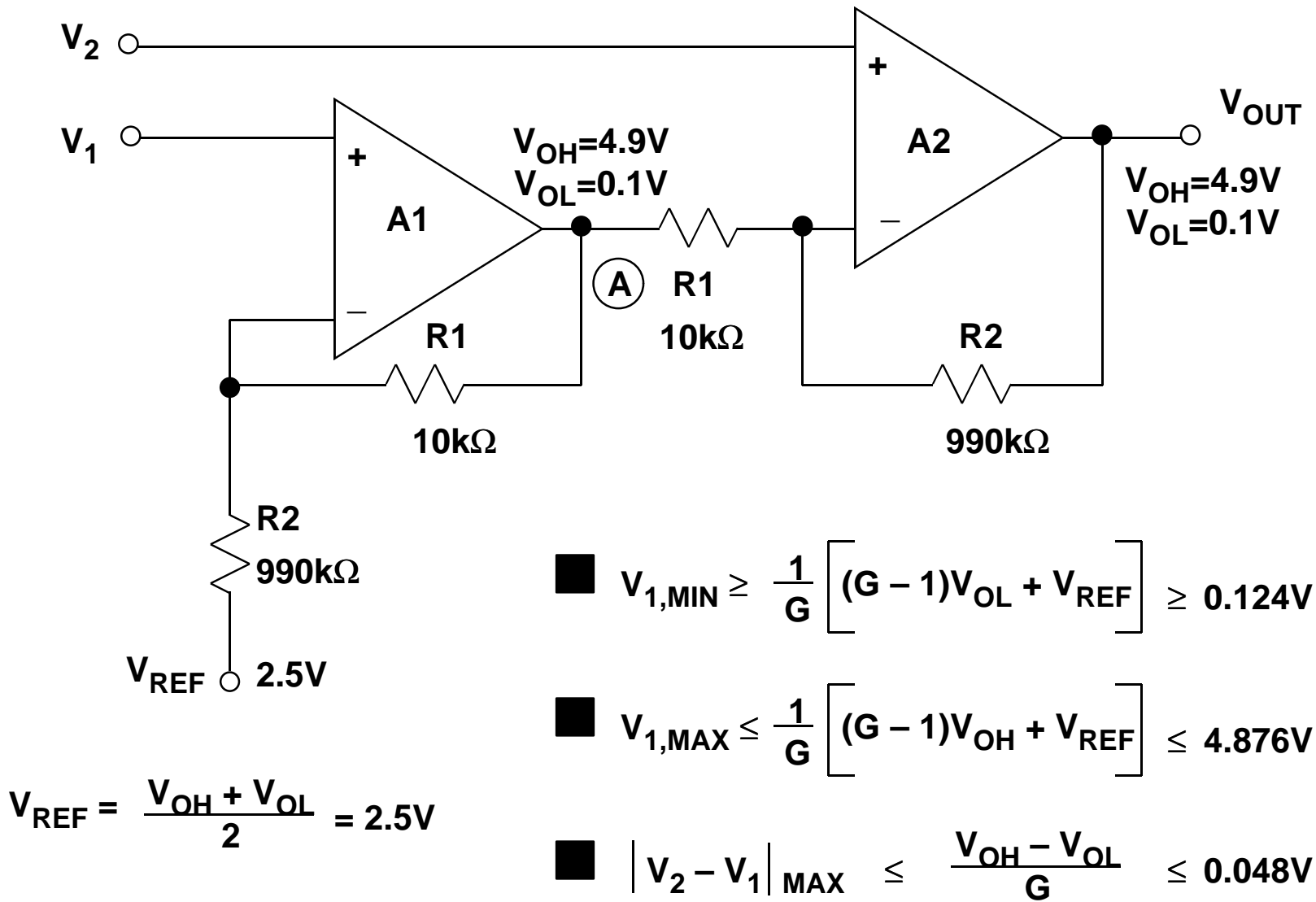


■  $V_{1,MIN} \geq \frac{1}{G} \left[ (G - 1)V_{OL} + V_{REF} \right] \geq 1.3V$

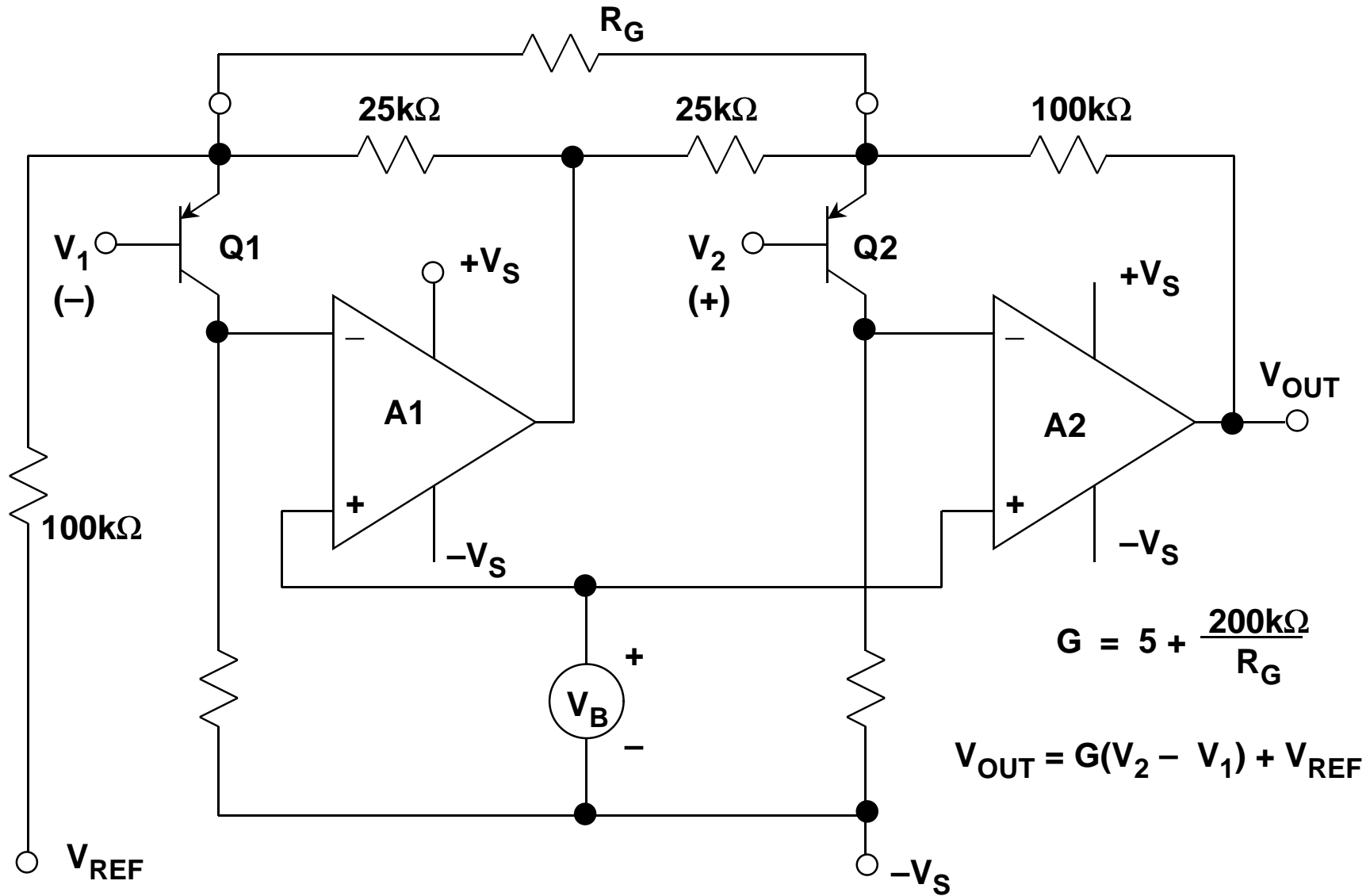
■  $V_{1,MAX} \leq \frac{1}{G} \left[ (G - 1)V_{OH} + V_{REF} \right] \leq 3.7V$

■  $|V_2 - V_1|_{MAX} \leq \frac{V_{OH} - V_{OL}}{G} \leq 2.4V$

# SINGLE SUPPLY RESTRICTIONS: $V_S = +5V$ , $G = 100$



# AD627 IN-AMP ARCHITECTURE



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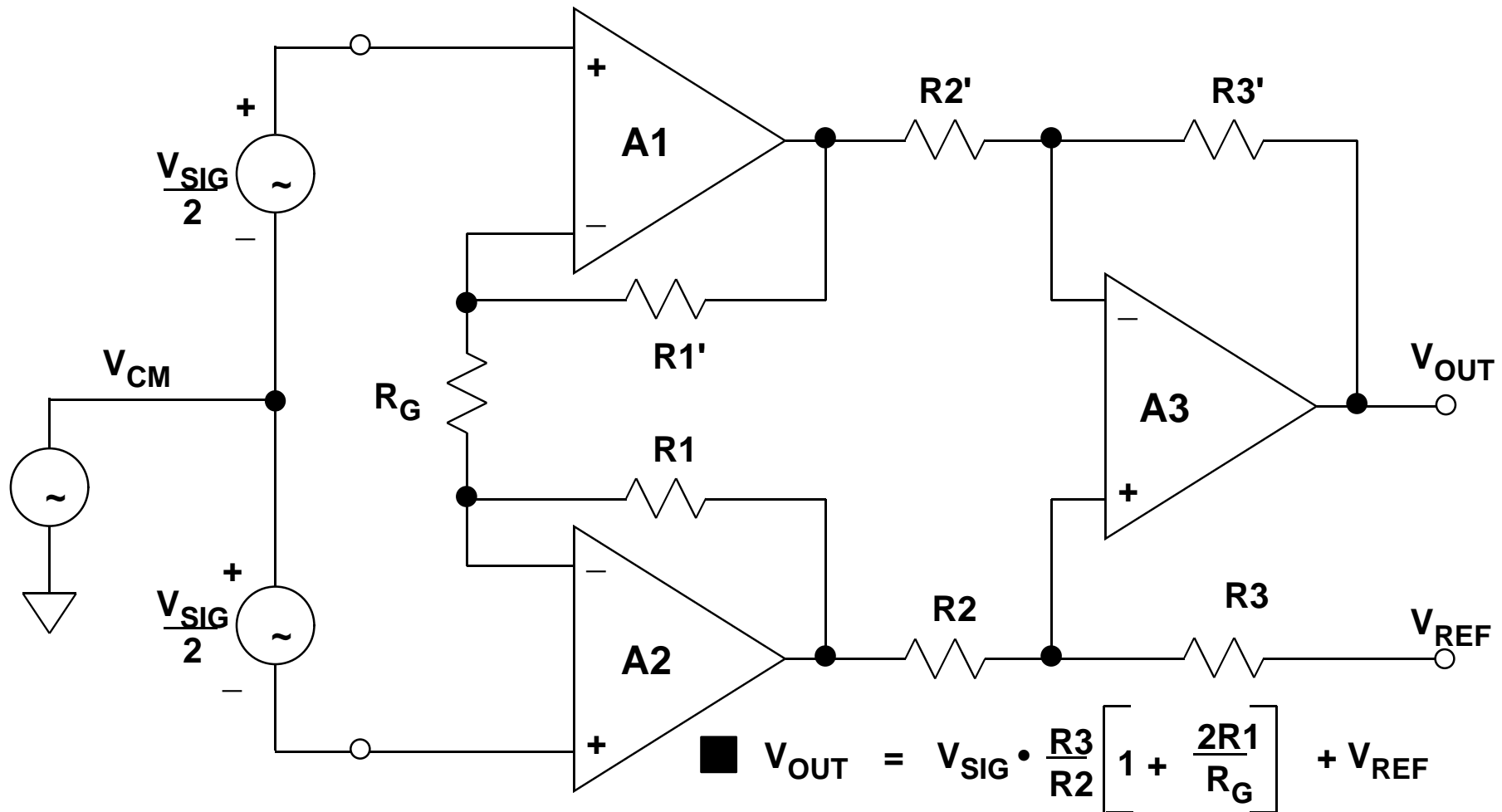
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## AD627 IN-AMP KEY SPECIFICATIONS

- Wide Supply Range : +2.7V to  $\pm 18V$
- Input Voltage Range:  $-V_S - 0.1V$  to  $+V_S - 1V$
- 85 $\mu$ A Supply Current
- Gain Range: 5 to 1000
- 75 $\mu$ V Maximum Input Offset Voltage (AD627B)
- 10ppm/ $^{\circ}$ C Maximum Offset Voltage TC (AD627B)
- 10ppm Gain Nonlinearity
- 85dB CMR @ 60Hz, 1k $\Omega$  Source Imbalance (G = 5)
- 3 $\mu$ V p-p 0.1Hz to 10Hz Input Voltage Noise (G = 5)



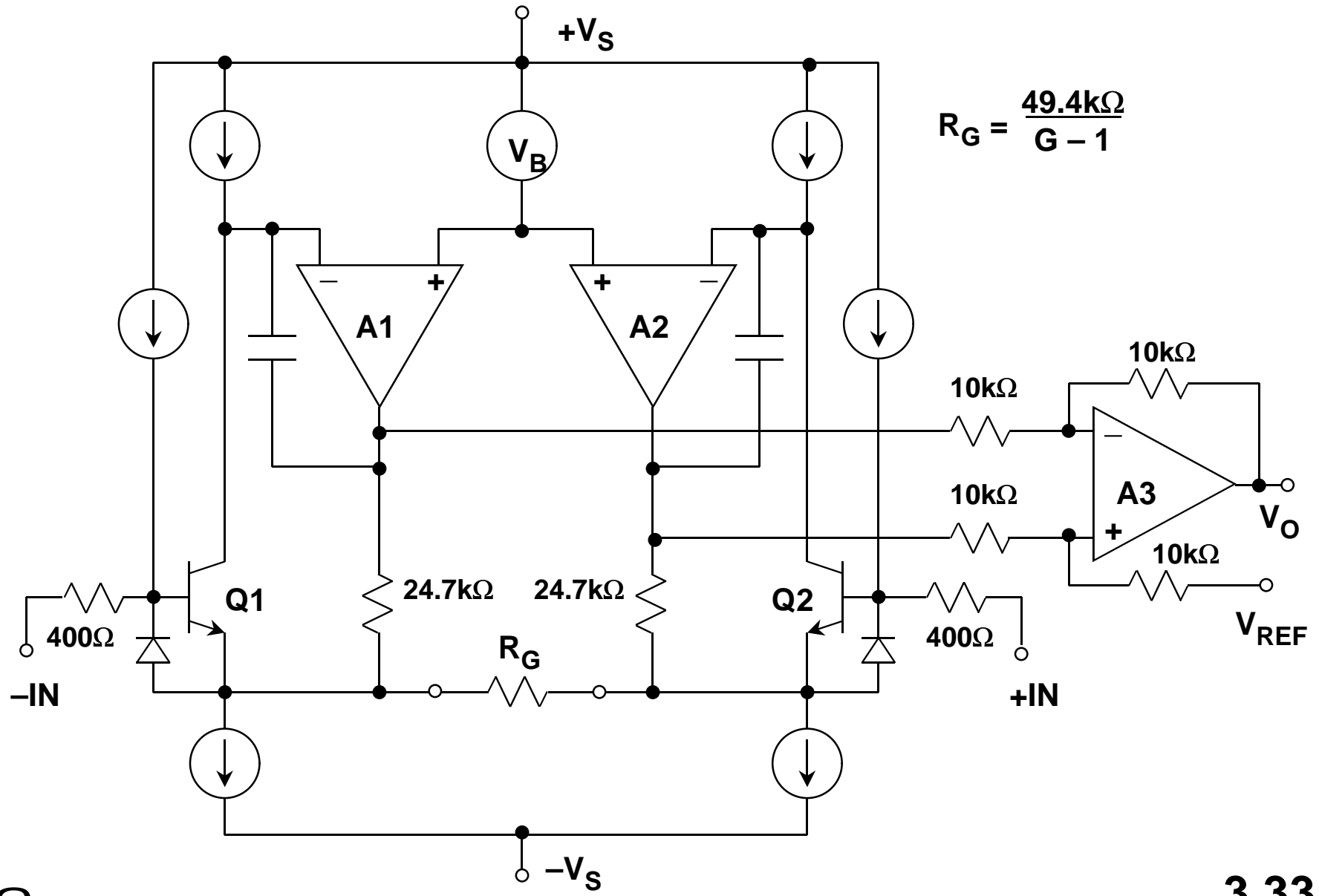
# THREE OP AMP INSTRUMENTATION AMPLIFIER



■  $CMR \leq 20 \log \left[ \frac{GAIN \times 100}{\% \text{ MISMATCH}} \right]$

■ IF  $R2 = R3$ ,  $G = 1 + \frac{2R1}{R_G}$

# AD620 IN-AMP SIMPLIFIED SCHEMATIC

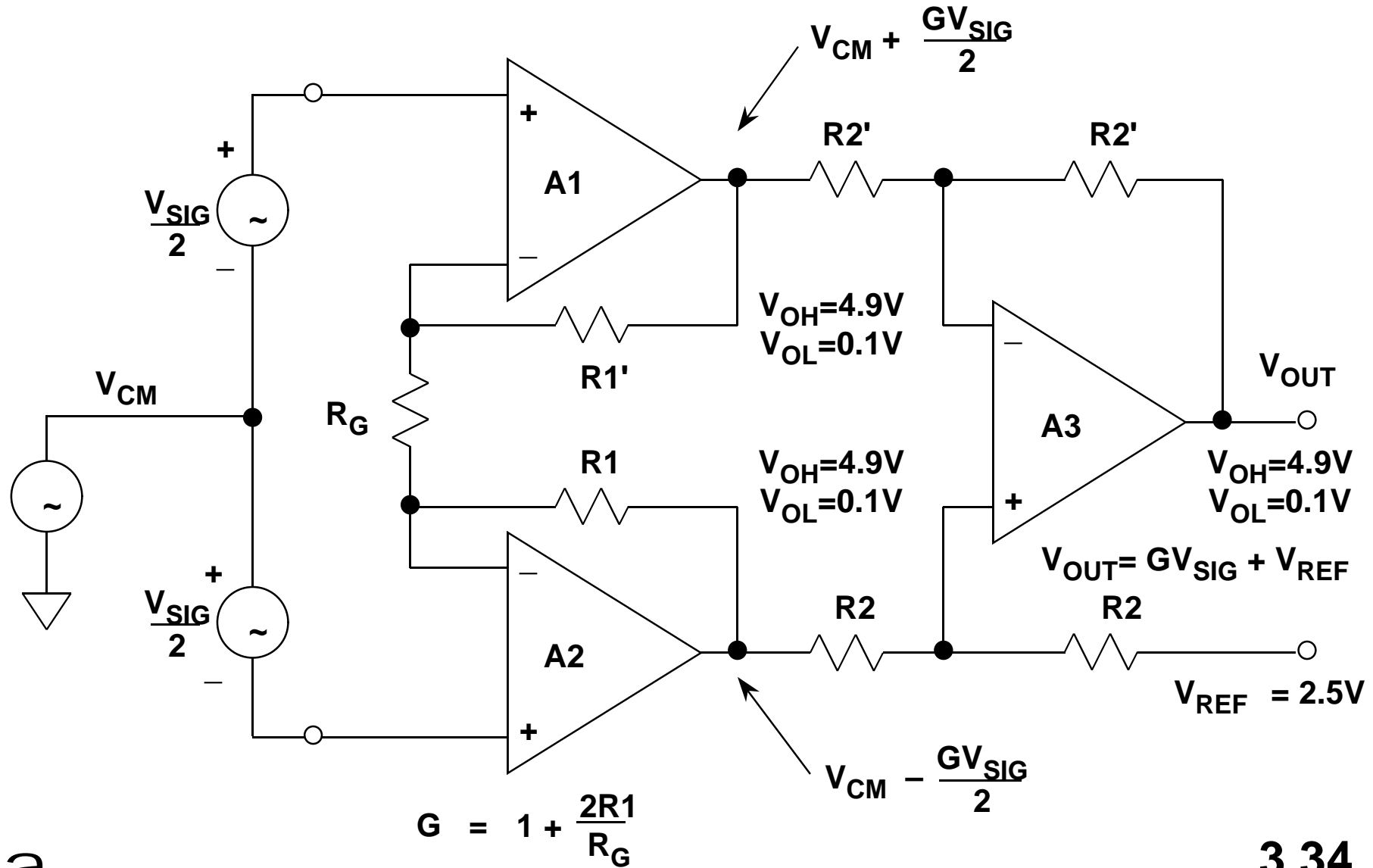


$$R_G = \frac{49.4k\Omega}{G - 1}$$

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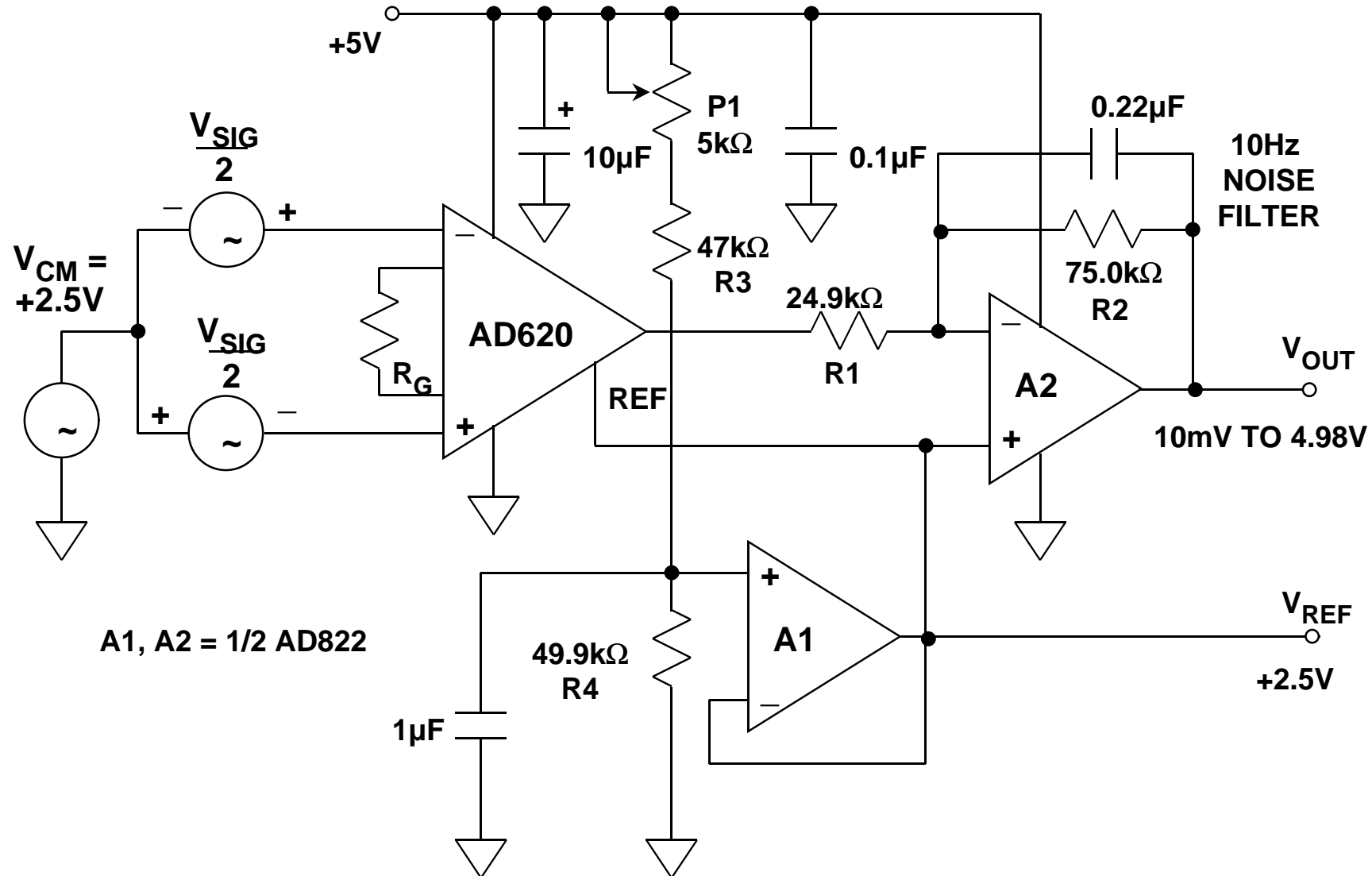
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# THREE OP AMP IN-AMP SINGLE +5V SUPPLY RESTRICTIONS



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# A PRECISION SINGLE-SUPPLY COMPOSITE IN-AMP WITH RAIL-TO-RAIL OUTPUT



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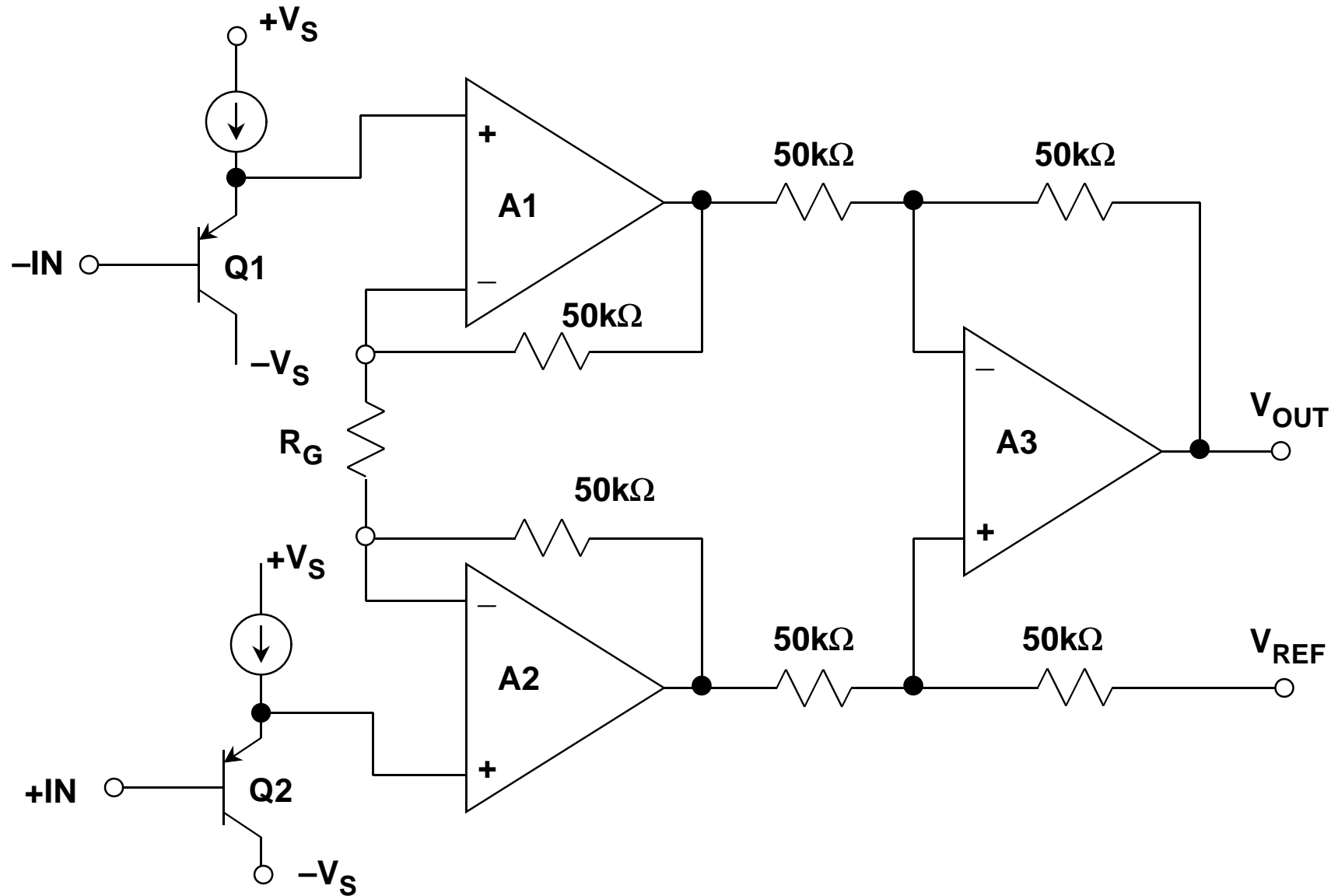
# PERFORMANCE SUMMARY OF THE +5V SINGLE-SUPPLY AD620/AD822 COMPOSITE IN-AMP

CIRCUIT GAIN	$R_G$ ( $\Omega$ )	$V_{OS}$ , RTI ( $\mu V$ )	TC $V_{OS}$ , RTI ( $\mu V/^\circ C$ )	NONLINEARITY (ppm) *	BANDWIDTH (kHz)**
10	21.5k	1000	1000	< 50	600
30	5.49k	430	430	< 50	600
100	1.53k	215	215	< 50	300
300	499	150	150	< 50	120
1000	149	150	150	< 50	30

\* Nonlinearity Measured Over Output Range:  $0.1V < V_{OUT} < 4.90V$

\*\* Without 10Hz Noise Filter

# AD623 SINGLE-SUPPLY IN-AMP ARCHITECTURE



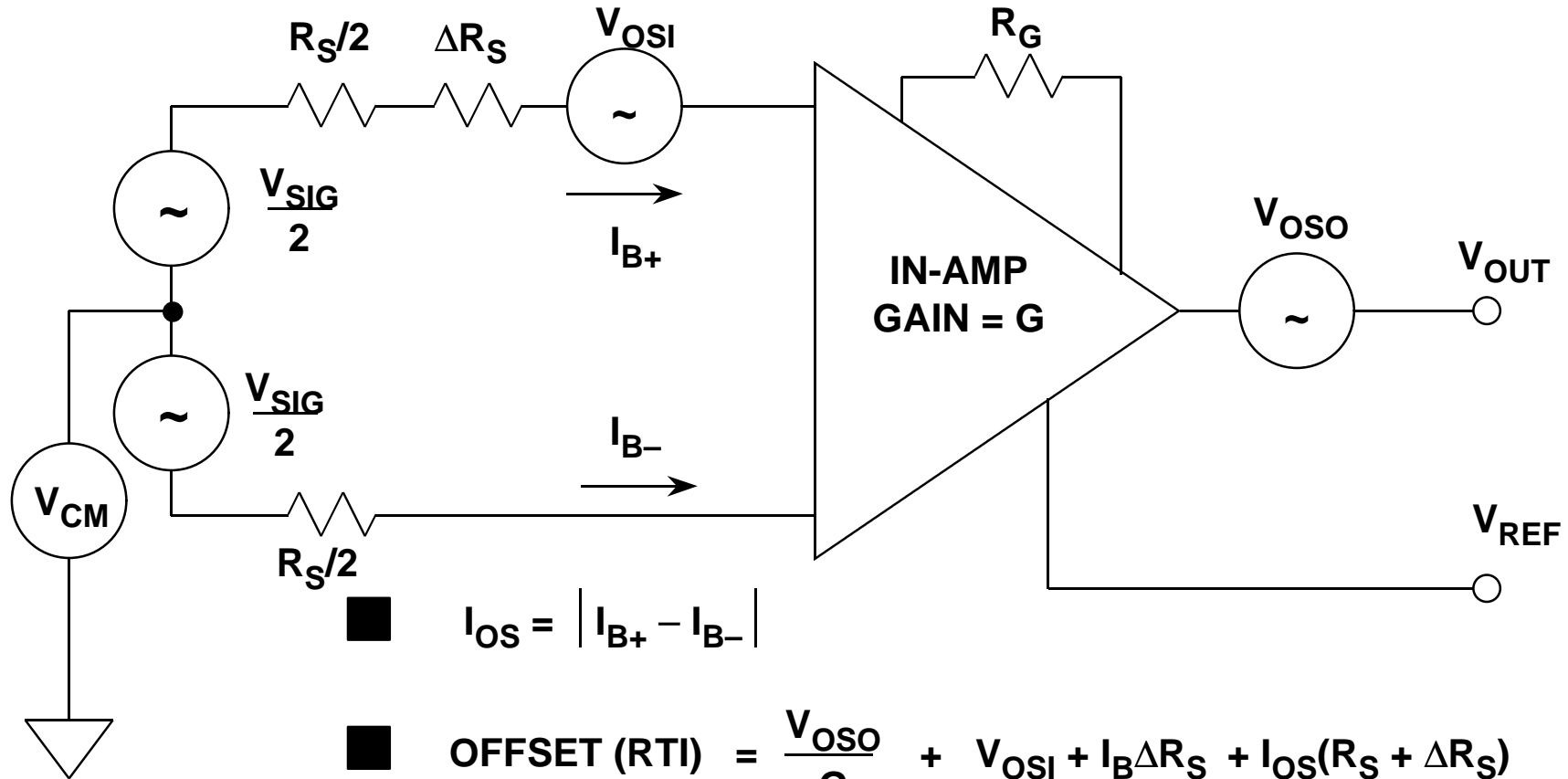
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## AD623 IN-AMP KEY SPECIFICATIONS

- **Wide Supply Range: +3V to  $\pm 6V$**
- **Input Voltage Range:  $-V_S - 0.15V$  to  $+V_S - 1.5V$**
- **575 $\mu A$  Maximum Supply Current**
- **Gain Range: 1 to 1000**
- **100 $\mu V$  Maximum Input Offset Voltage (AD623B)**
- **1 $\mu V/^{\circ}C$  Maximum Offset Voltage TC (AD623B)**
- **50ppm Gain Nonlinearity**
- **105dB CMR @ 60Hz, 1k $\Omega$  Source Imbalance,  $G \geq 100$**
- **3 $\mu V$  p-p 0.1Hz to 10Hz Input Voltage Noise ( $G = 1$ )**

# IN-AMP OFFSET VOLTAGE MODEL



■  $I_{OS} = |I_{B+} - I_{B-}|$

■  $OFFSET (RTI) = \frac{V_{OSO}}{G} + V_{OSI} + I_B \Delta R_S + I_{OS}(R_S + \Delta R_S)$

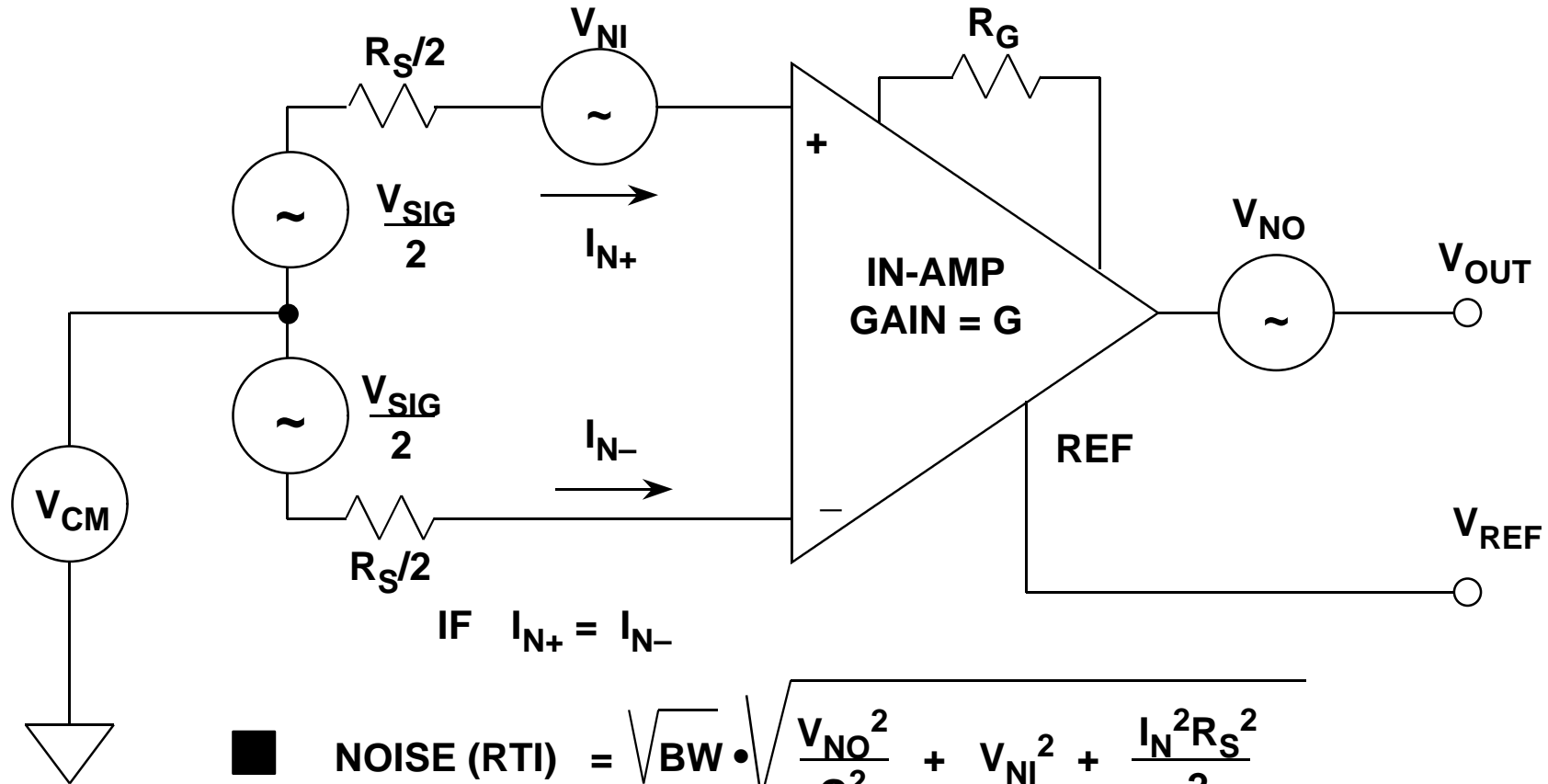
■  $OFFSET (RTO) = V_{OSO} + G \left[ V_{OSI} + I_B \Delta R_S + I_{OS}(R_S + \Delta R_S) \right]$



## INSTRUMENTATION AMPLIFIER DC ERRORS REFERRED TO THE INPUT (RTI)

ERROR SOURCE	RTI VALUE
Gain Accuracy (ppm)	Gain Accuracy × FS Input
Gain Nonlinearity (ppm)	Gain Nonlinearity × FS Input
Input Offset Voltage, $V_{OSI}$	$V_{OSI}$
Output Offset Voltage, $V_{OSO}$	$V_{OSO} \div G$
Input Bias Current, $I_B$ , Flowing in $\Delta R_S$	$I_B \Delta R_S$
Input Offset Current, $I_{OS}$ , Flowing in $R_S$	$I_{OS}(R_S + \Delta R_S)$
Common Mode Input Voltage, $V_{CM}$	$V_{CM} \div CMRR$
Power Supply Variation, $\Delta V_S$	$\Delta V_S \div PSRR$

# IN-AMP NOISE MODEL

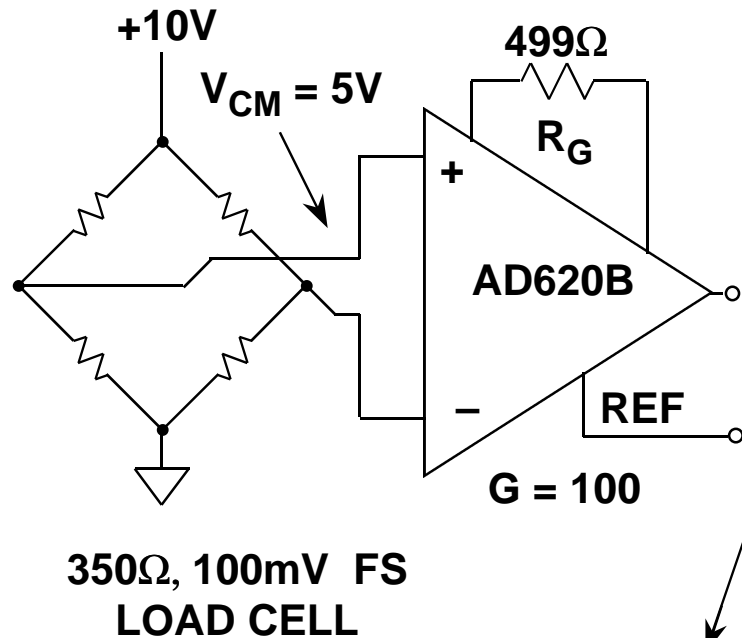


■ NOISE (RTI) =  $\sqrt{BW} \cdot \sqrt{\frac{V_{NO}^2}{G^2} + V_{NI}^2 + \frac{I_N^2 R_S^2}{2}}$

■ NOISE (RTO) =  $\sqrt{BW} \cdot \sqrt{V_{NO}^2 + G^2 \left[ V_{NI}^2 + \frac{I_N^2 R_S^2}{2} \right]}$

■ BW = 1.57 × IN-AMP Bandwidth @ Gain = G

# AD620B BRIDGE AMPLIFIER DC ERROR BUDGET



**AD620B SPECS @ +25°C, ±15V**  
 $V_{OSI} + V_{OSO}/G = 55\mu\text{V max}$   
 $I_{OS} = 0.5\text{nA max}$   
**Gain Error = 0.15%**  
**Gain Nonlinearity = 40ppm**  
**0.1Hz to 10Hz Noise = 280nVp-p**  
**CMR = 120dB @ 60Hz**

**MAXIMUM ERROR CONTRIBUTION, +25°C**  
**FULLSCALE:  $V_{IN} = 100\text{mV}$ ,  $V_{OUT} = 10\text{V}$**

$V_{OS}$	$55\mu\text{V} \div 100\text{mV}$	550ppm
$I_{OS}$	$350\Omega \times 0.5\text{nA} \div 100\text{mV}$	1.8ppm
Gain Error	0.15%	1500ppm
Gain Nonlinearity	40ppm	40ppm
CMR Error	120dB $1\text{ppm} \times 5\text{V} \div 100\text{mV}$	50ppm
0.1Hz to 10Hz 1/f Noise	$280\text{nV} \div 100\text{mV}$	2.8ppm
Total Unadjusted Error	$\approx 9$ Bits Accurate	2145ppm
Resolution Error	$\approx 14$ Bits Accurate	42.8ppm

## PRECISION IN-AMPS: DATA FOR $V_S = \pm 15V$ , $G = 1000$

	Gain Accuracy *	Gain Nonlinearity	$V_{OS}$ Max	$V_{OS}$ TC	CMR Min	0.1Hz to 10Hz p-p Noise
AD524C	0.5% / P	100ppm	50 $\mu$ V	0.5 $\mu$ V/ $^{\circ}$ C	120dB	0.3 $\mu$ V
AD620B	0.5% / R	40ppm	50 $\mu$ V	0.6 $\mu$ V/ $^{\circ}$ C	120dB	0.28 $\mu$ V
AD621B <sup>1</sup>	0.05% / P	10ppm	50 $\mu$ V	1.6 $\mu$ V/ $^{\circ}$ C	100dB	0.28 $\mu$ V
AD622	0.5% / R	40ppm	125 $\mu$ V	1 $\mu$ V/ $^{\circ}$ C	103dB	0.3 $\mu$ V
AD624C <sup>2</sup>	0.25% / R	50ppm	25 $\mu$ V	0.25 $\mu$ V/ $^{\circ}$ C	130dB	0.2 $\mu$ V
AD625C	0.02% / R	50ppm	25 $\mu$ V	0.25 $\mu$ V/ $^{\circ}$ C	125dB	0.2 $\mu$ V
AMP01A	0.6% / R	50ppm	50 $\mu$ V	0.3 $\mu$ V/ $^{\circ}$ C	125dB	0.12 $\mu$ V
AMP02E	0.5% / R	60ppm	100 $\mu$ V	2 $\mu$ V/ $^{\circ}$ C	115dB	0.4 $\mu$ V

\* / P = Pin Programmable

\* / R = Resistor Programmable

<sup>1</sup> G = 100

<sup>2</sup> G = 500

## SINGLE SUPPLY IN-AMPS: DATA FOR $V_S = +5V$ , $G = 1000$

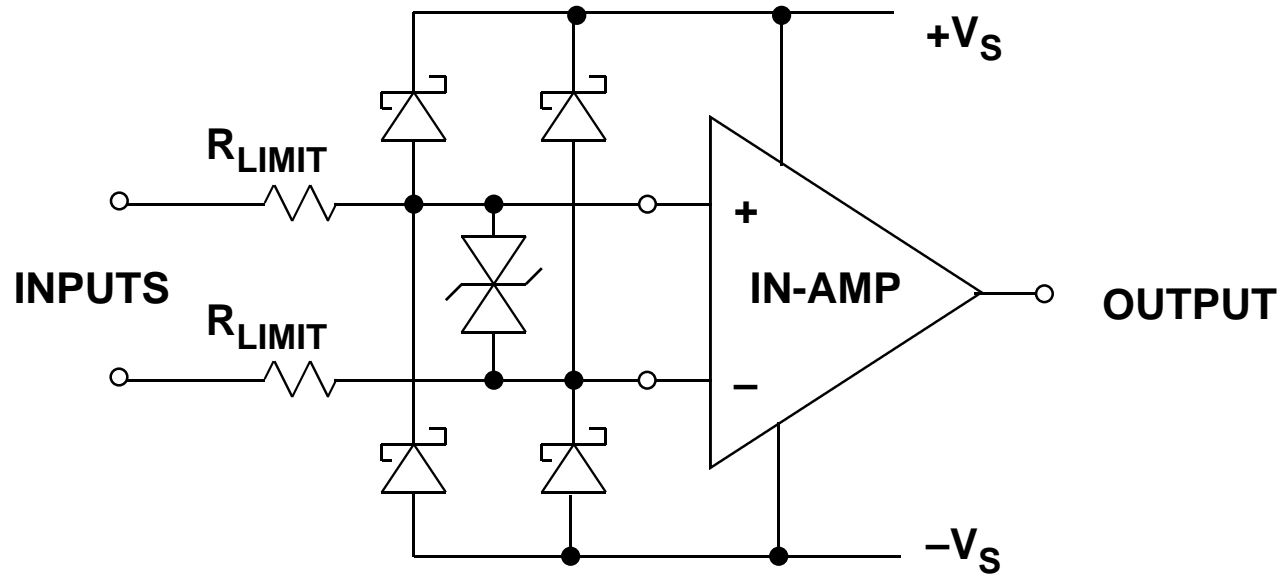
	Gain Accuracy *	Gain Nonlinearity	$V_{OS}$ Max	$V_{OS}$ TC	CMR Min	0.1Hz to 10Hz p-p Noise	Supply Current
AD623B	0.5% / R	50ppm	100 $\mu$ V	1 $\mu$ V/ $^{\circ}$ C	105dB	1.5 $\mu$ V	575 $\mu$ A
AD627B	0.35% / R	10ppm	75 $\mu$ V	1 $\mu$ V/ $^{\circ}$ C	85dB	1.5 $\mu$ V	85 $\mu$ A
AMP04E	0.4% / R	250ppm	150 $\mu$ V	3 $\mu$ V/ $^{\circ}$ C	90dB	0.7 $\mu$ V	290 $\mu$ A
AD626B <sup>1</sup>	0.6% / P	200ppm	2.5mV	6 $\mu$ V/ $^{\circ}$ C	80dB	2 $\mu$ V	700 $\mu$ A

\* / P = Pin Programmable

\* / R = Resistor Programmable

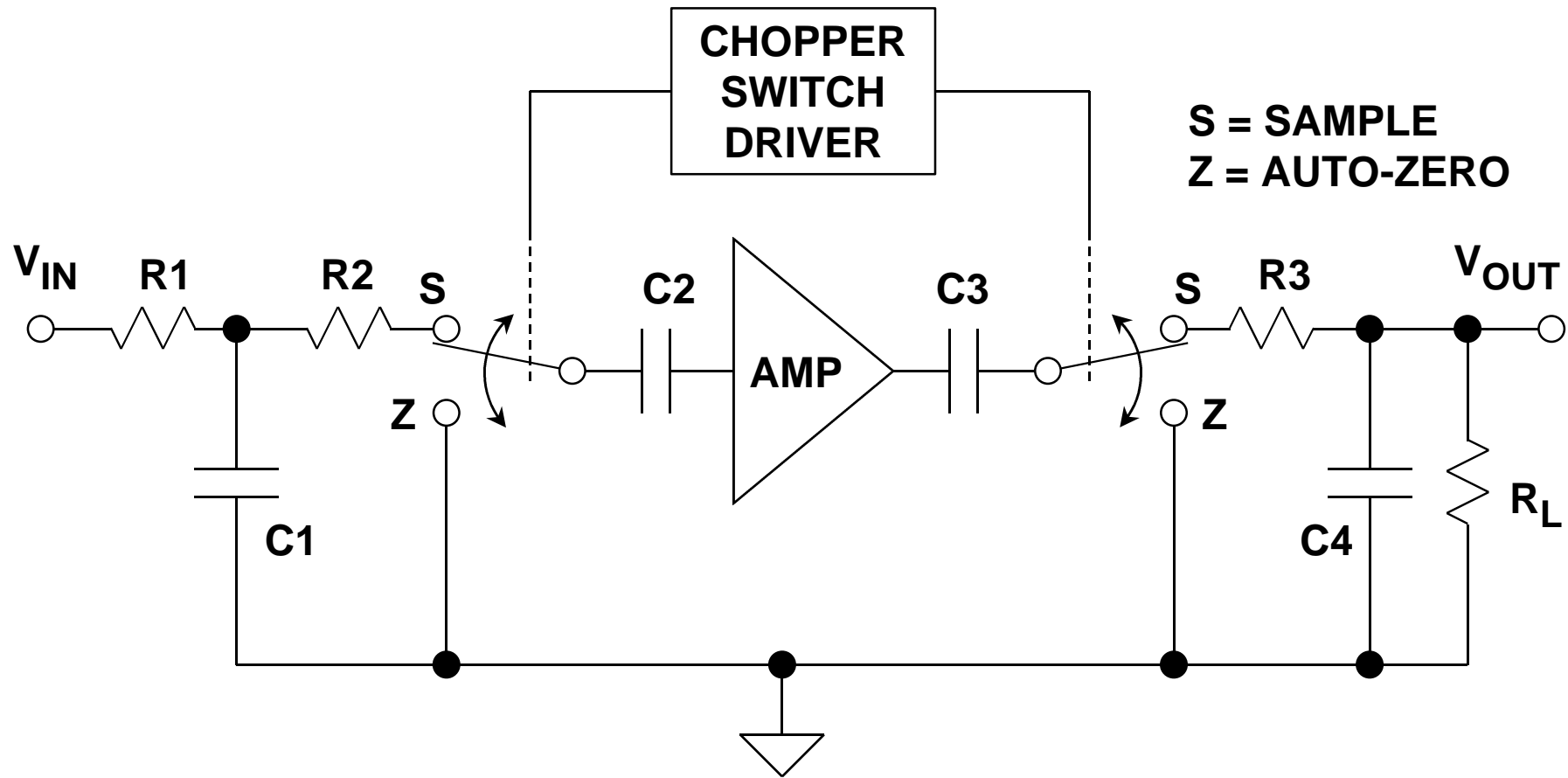
<sup>1</sup> Differential Amplifier,  $G = 100$

# INSTRUMENTATION AMPLIFIER INPUT OVERVOLTAGE CONSIDERATIONS

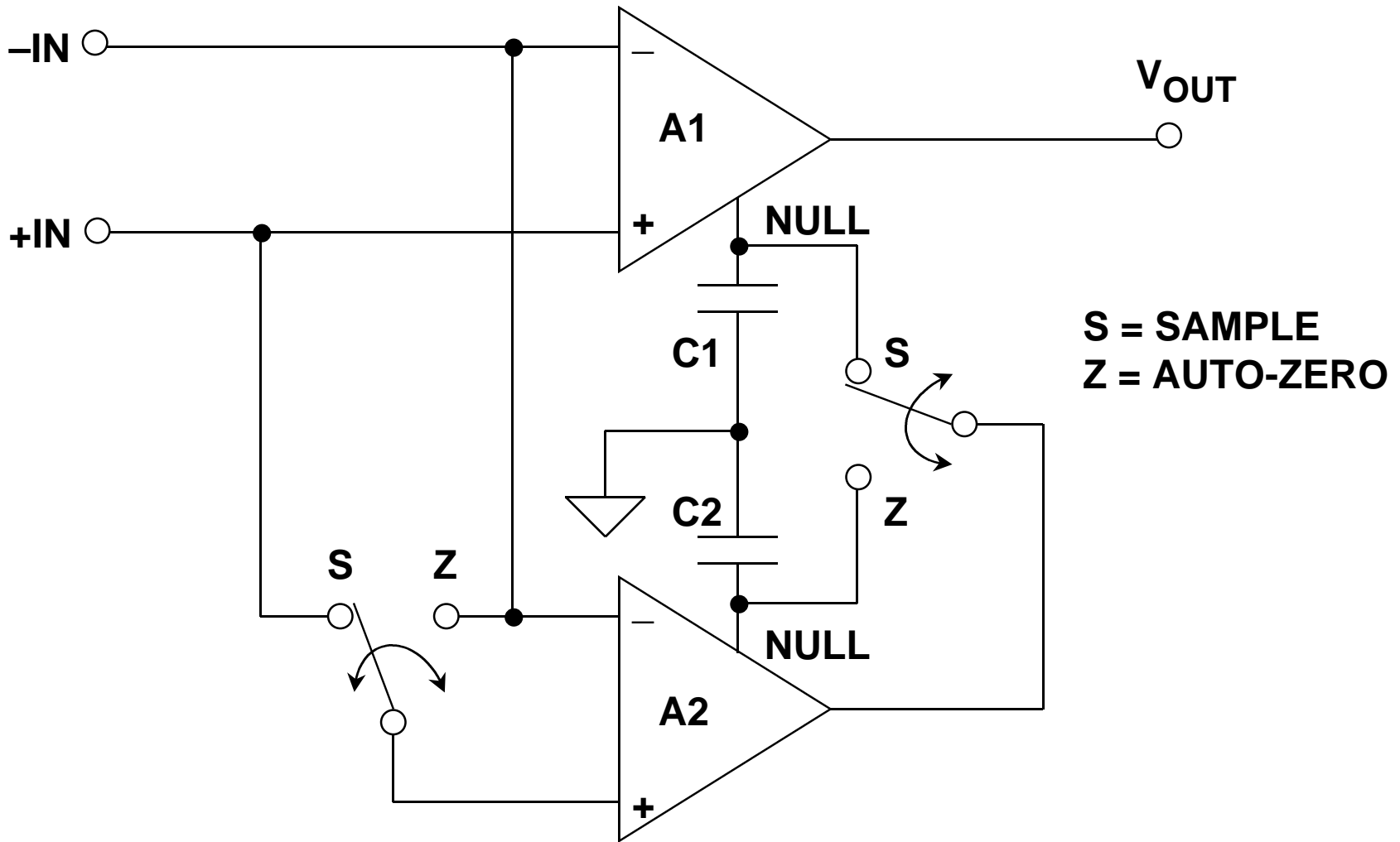


- Always Observe Absolute Maximum Data Sheet Specs!
- Schottky Diode Clamps to the Supply Rails Will Limit Input to Approximately  $\pm V_S \pm 0.3V$ , TVSs Limit Differential Voltage
- External Resistors (or Internal Thin-Film Resistors) Can Limit Input Current, but will Increase Noise
- Some In-Amps Have Series-Protection Input FETs for Lower Noise and Higher Input Over-Voltages (up to  $\pm 60V$ , Depending on Device)

# CLASSIC CHOPPER AMPLIFIER



# CHOPPER STABILIZED AMPLIFIER



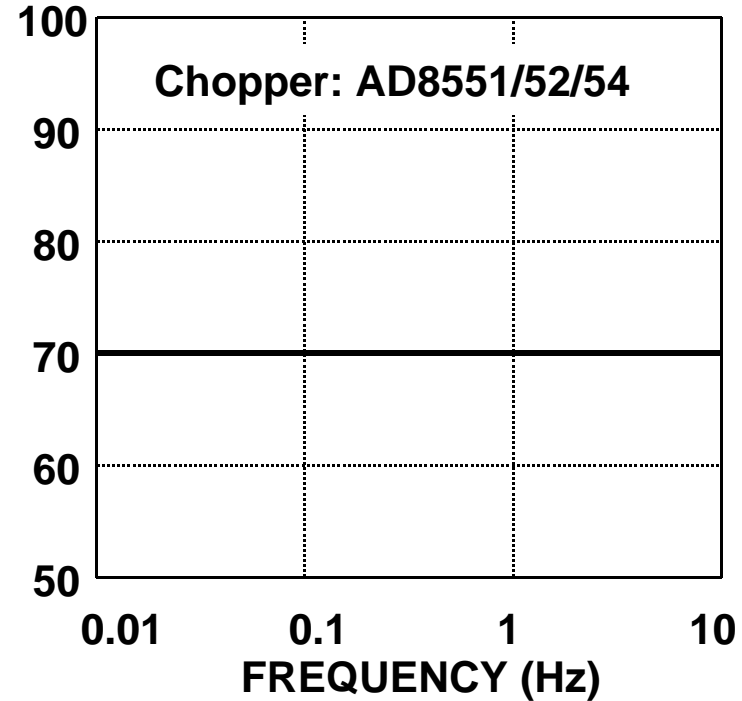
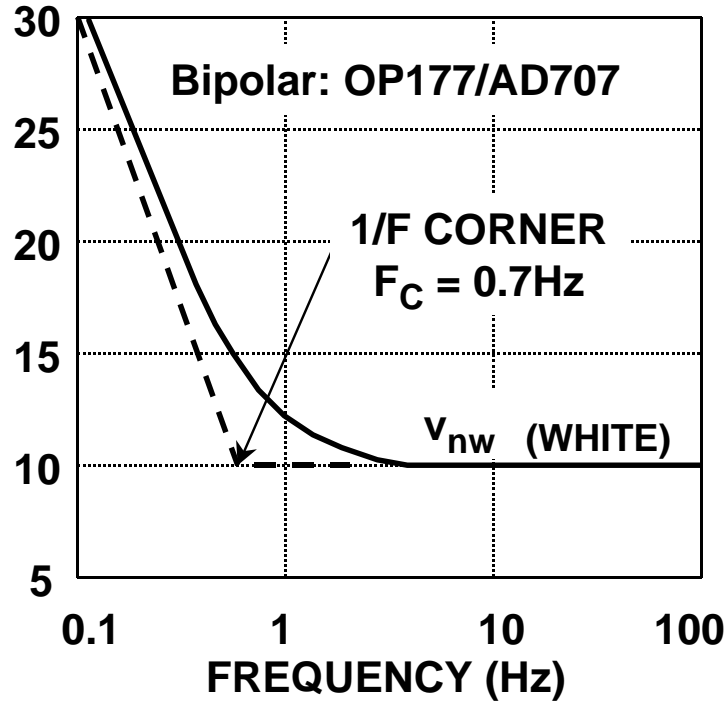
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# NOISE: BIPOLAR VS. CHOPPER AMPLIFIER

INPUT VOLTAGE NOISE,  $nV / \sqrt{Hz}$



NOISE BW	BIPOLAR (OP177/AD707)	CHOPPER (AD8551/52/54)
0.1Hz to 10Hz	0.238 $\mu$ V p-p	1.45 $\mu$ V p-p
0.01Hz to 1Hz	0.135 $\mu$ V p-p	0.46 $\mu$ V p-p
0.001Hz to 0.1Hz	0.120 $\mu$ V p-p	0.145 $\mu$ V p-p
0.0001Hz to 0.01Hz	0.118 $\mu$ V p-p	0.046 $\mu$ V p-p

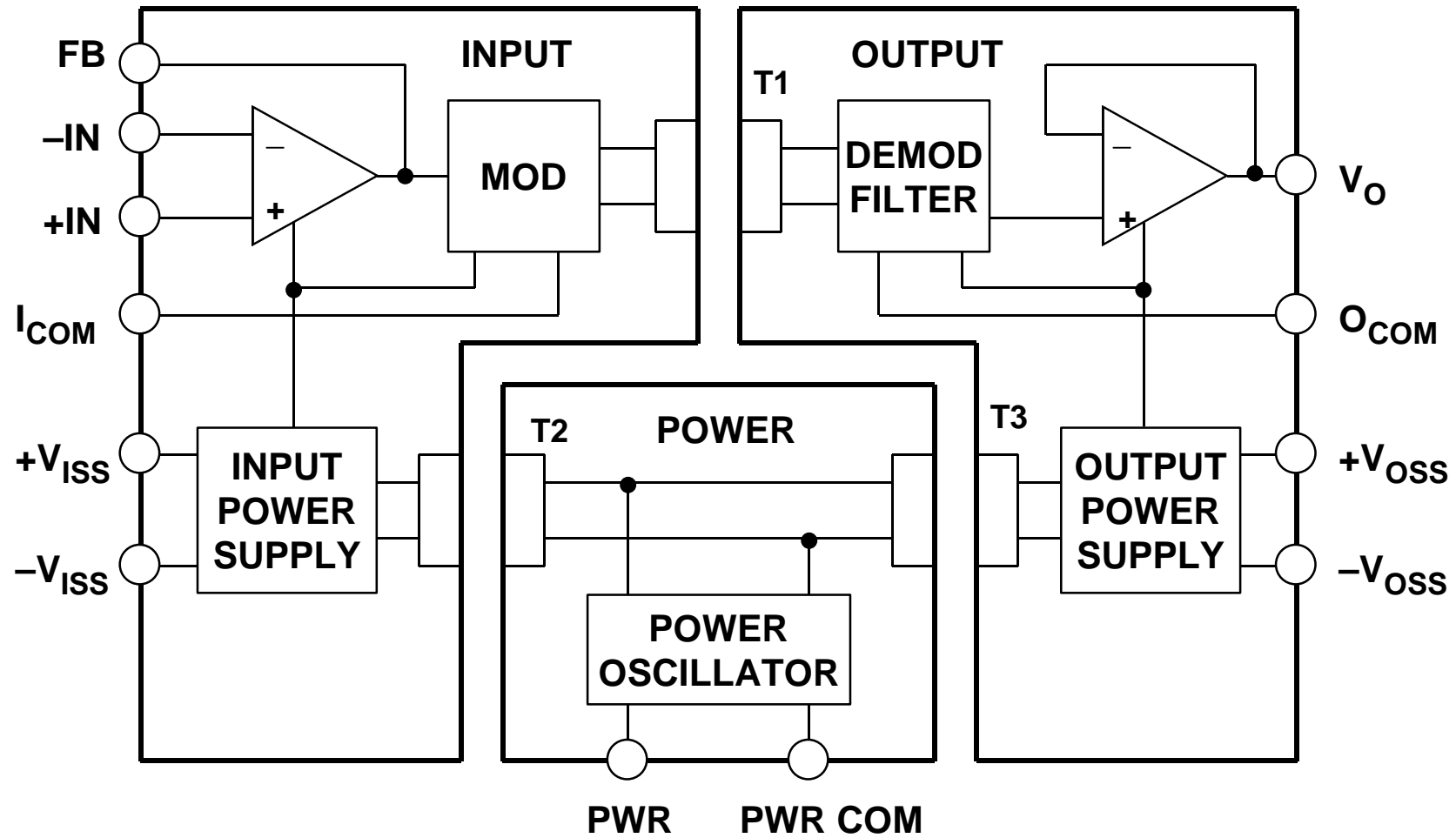
# AD8551/52/54 CHOPPER STABILIZED RAIL-TO-RAIL INPUT/OUTPUT AMPLIFIERS

- Single Supply: +2.7V to +5V
- 5 $\mu$ V Max. Input Offset Voltage
- 0.04 $\mu$ V/ $^{\circ}$ C Input Offset Voltage Drift
- 120dB CMR, PSR
- 600 $\mu$ A Supply Current / Op Amp
- 2ms Overload Recovery Time
- 70nV/ $\sqrt{\text{Hz}}$  Input Voltage Noise
- 1.5MHz Gain-Bandwidth Product
- Single (AD8551), Dual (AD8552) and Quad (AD8554)

# APPLICATIONS FOR ISOLATION AMPLIFIERS

- **Sensor is at a High Potential Relative to Other Circuitry (or may become so under Fault Conditions)**
- **Sensor May Not Carry Dangerous Voltages, Irrespective of Faults in Other Circuitry (e.g. Patient Monitoring and Intrinsically Safe Equipment for use with Explosive Gases)**
- **To Break Ground Loops**

# AD210 3-PORT ISOLATION AMPLIFIER



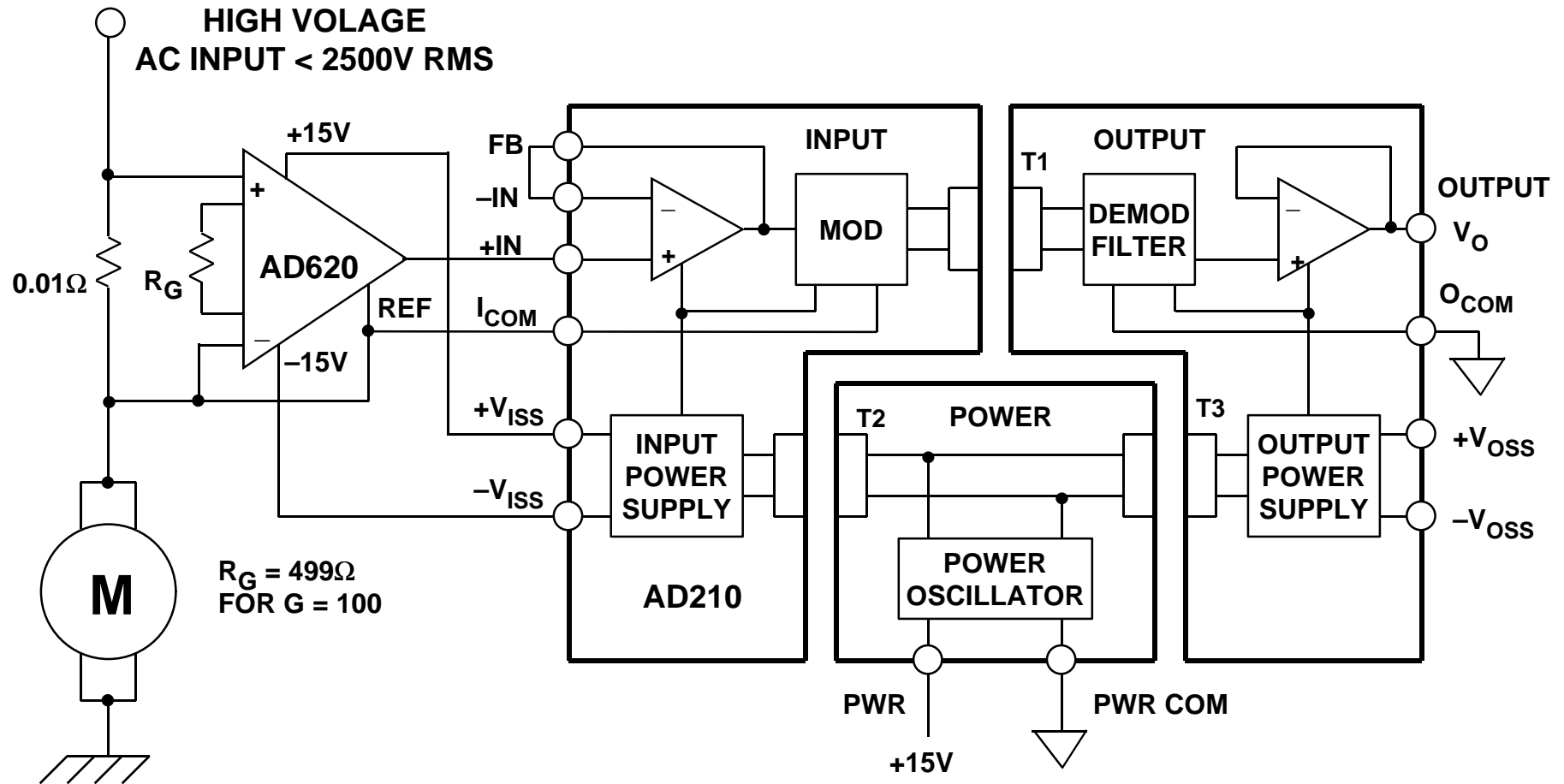
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# AD210 ISOLATION AMPLIFIER KEY FEATURES

- Transformer Coupled
- High Common Mode Voltage Isolation:
  - 2500V RMS Continuous
  - $\pm 3500\text{V}$  Peak Continuous
- Wide Bandwidth: 20kHz (Full Power)
- 0.012% Maximum Linearity Error
- Input Amplifier: Gain 1 to 100
- Isolated Input and Output Power Supplies,  $\pm 15\text{V}$ ,  $\pm 5\text{mA}$

# MOTOR CONTROL CURRENT SENSING



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